



Low-Power, Single-Supply, CMOS INSTRUMENTATION AMPLIFIERS

FEATURES

- DESIGNED FOR LOW COST
- HIGH GAIN ACCURACY: $G = 5$, 0.07%, 2ppm/°C
- GAIN SET WITH EXT. RESISTORS FOR $> 5V/V$
- HIGH CMRR: 73dB DC, 50dB at 45kHz
- LOW BIAS CURRENT: 0.5pA
- BANDWIDTH, SLEW RATE: 2.0MHz, 5V/μs
- RAIL-TO-RAIL OUTPUT SWING: $(V+) - 0.02V$
- WIDE TEMPERATURE RANGE: $-55^{\circ}C$ to $+125^{\circ}C$
- LOW QUIESCENT CURRENT: 490μA max/chan
- SHUTDOWN: 0.01μA
- MSOP-8 SINGLE AND TSSOP-14 DUAL PACKAGES

APPLICATIONS

- INDUSTRIAL SENSOR AMPLIFIERS:
Bridge, RTD, Thermocouple, Position
- PHYSIOLOGICAL AMPLIFIERS: ECG, EEG, EMG
- A/D CONVERTER SIGNAL CONDITIONING
- DIFFERENTIAL LINE RECEIVERS WITH GAIN
- FIELD UTILITY METERS
- PCMCIA CARDS
- AUDIO AMPLIFIERS
- COMMUNICATION SYSTEMS
- TEST EQUIPMENT
- AUTOMOTIVE INSTRUMENTATION

DESCRIPTION

The INA332 and INA2332 are rail-to-rail output, low-power CMOS instrumentation amplifiers that offer wide range, single-supply, and bipolar-supply operation. Using a special manufacturing flow, the INA332 family provides the lowest cost available, while still achieving low-noise amplification of differential signals with low quiescent current of 415μA (dropping to 0.01μA when shut down). Returning to normal operation within microseconds, this INA can be used for battery or multichannel applications.

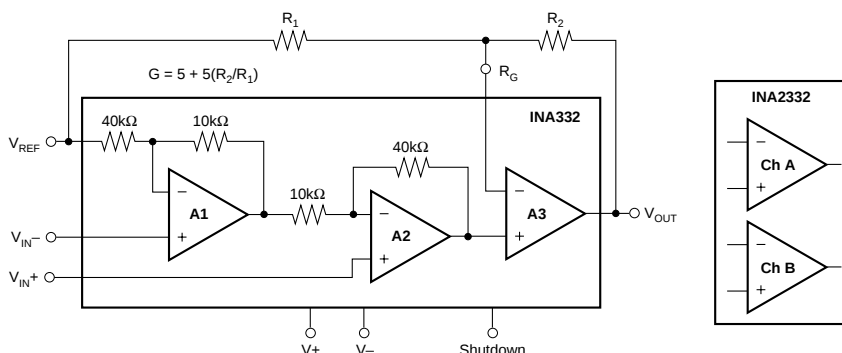
Configured internally in a gain of 5V/V, the INA332 offers flexibility in higher gains by choosing external resistors.

The INA332 rejects line noise and its harmonics because common-mode error remains low even at higher frequencies.

High bandwidth and slew rate make the INA332 ideal for directly driving sampling Analog-to-Digital (A/D) converters as well as general-purpose applications.

With high precision, low cost, and small packages, the INA332 outperforms discrete designs.

Additionally, because they are specified for a wide temperature range of $-55^{\circ}C$ to $+125^{\circ}C$, the INA332 family can be used in demanding environments.



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ABSOLUTE MAXIMUM RATINGS⁽¹⁾

Supply Voltage, V_+ to V_-	7.5V
Signal Input Terminals, Voltage ⁽²⁾	$(V_-) - 0.5V$ to $(V_+) + 0.5V$
Current ⁽²⁾	10mA
Output Short-Circuit ⁽³⁾	Continuous
Operating Temperature	-55°C to $+125^{\circ}\text{C}$
Storage Temperature	-65°C to $+150^{\circ}\text{C}$
Junction Temperature	$+150^{\circ}\text{C}$

NOTES: (1) Stresses above these ratings may cause permanent damage. Exposure to absolute maximum conditions for extended periods may degrade device reliability. (2) Input terminals are diode-clamped to the power-supply rails. Input signals that can swing more than 0.5V beyond the supply rails should be current limited to 10mA or less. (3) Short-circuit to ground, one amplifier per package.



ELECTROSTATIC DISCHARGE SENSITIVITY

This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

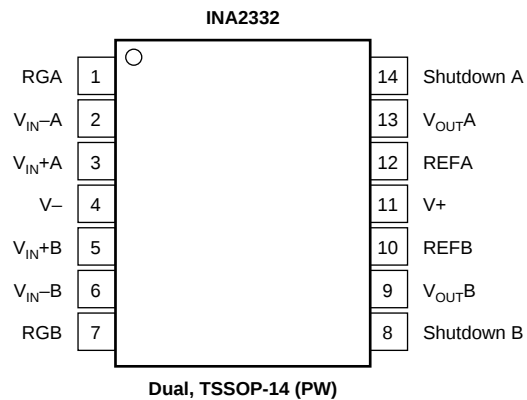
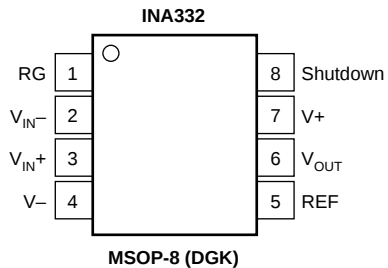
PACKAGE/ORDERING INFORMATION⁽¹⁾

PRODUCT	PACKAGE-LEAD	PACKAGE DESIGNATOR	TEMPERATURE RANGE	SPECIFIED PACKAGE MARKING	ORDERING NUMBER	TRANSPORT MEDIA, QUANTITY
Single INA332AIDGK "	MSOP-8 "	DGK "	-55°C to $+125^{\circ}\text{C}$ "	B32 "	INA332AIDGKT INA332AIDGKR	Tape and Reel, 250 Tape and Reel, 2500
Dual INA2332AIPW "	TSSOP-14 "	PW "	-55°C to $+125^{\circ}\text{C}$ "	2332A "	INA2332AIPWT INA2332AIPWR	Tape and Reel, 250 Tape and Reel, 2500

NOTE: (1) For the most current package and ordering information, see the Package Option Addendum at the end of this data sheet, or see the TI web site at www.ti.com.

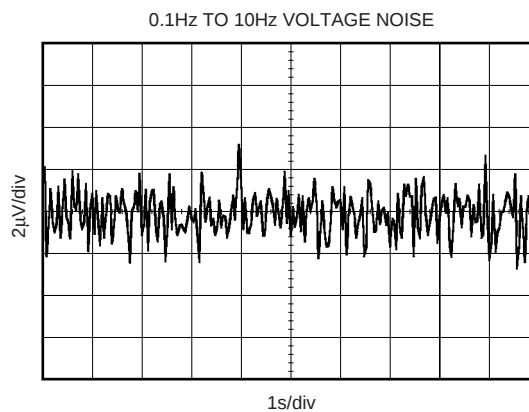
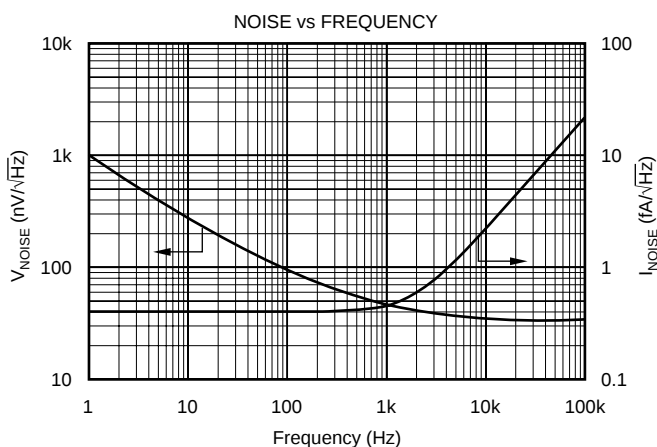
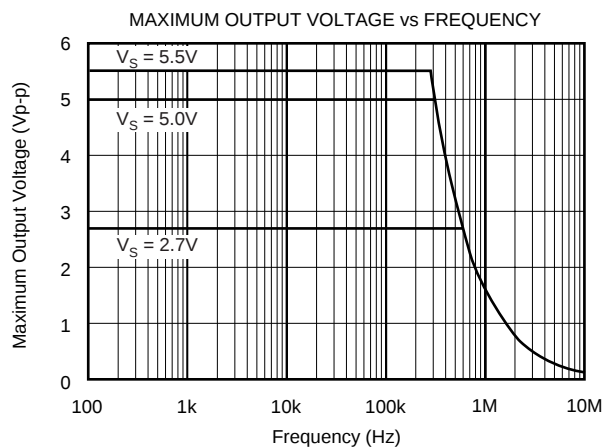
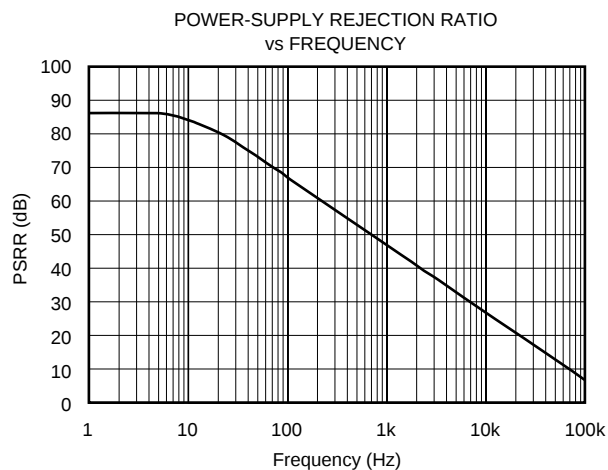
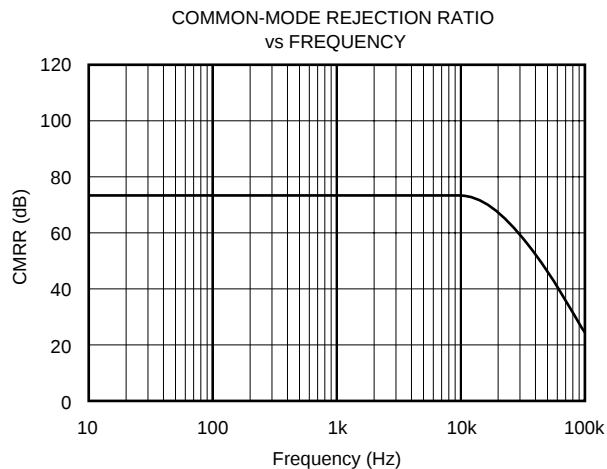
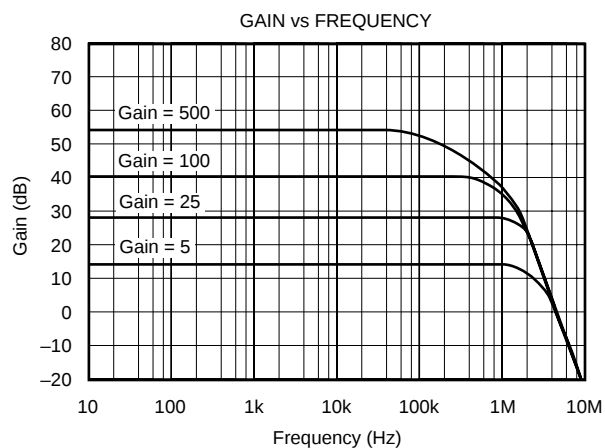
PIN CONFIGURATION

Top View



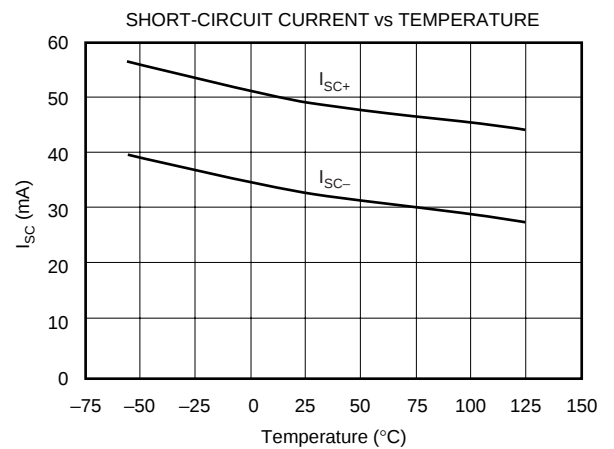
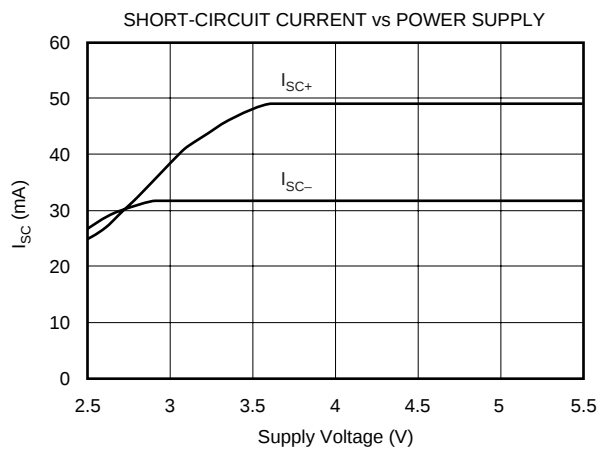
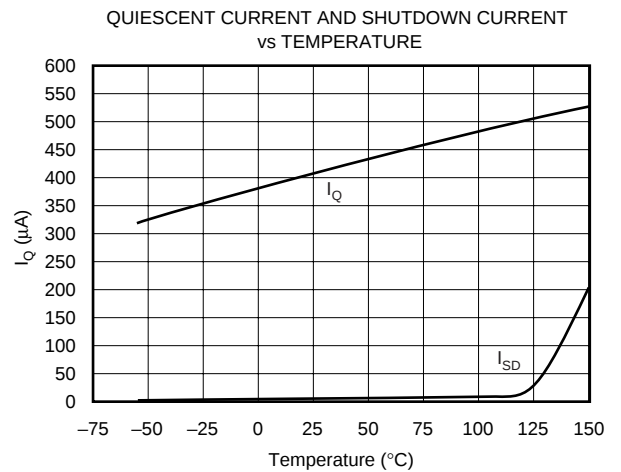
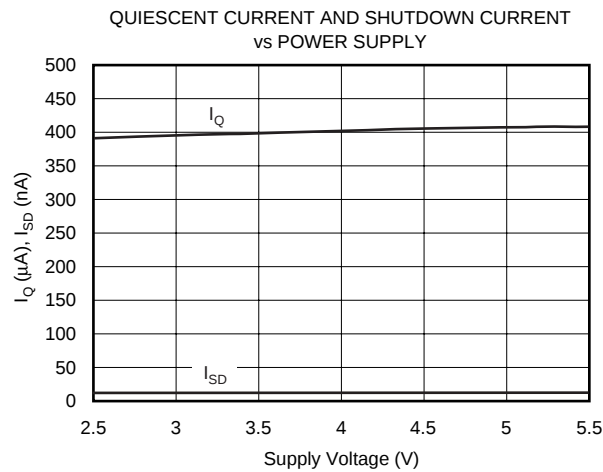
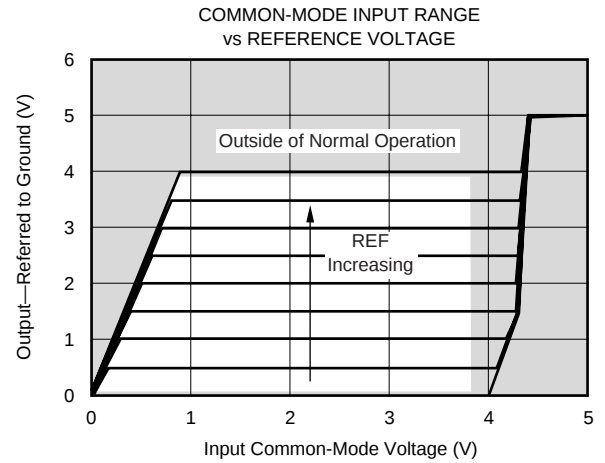
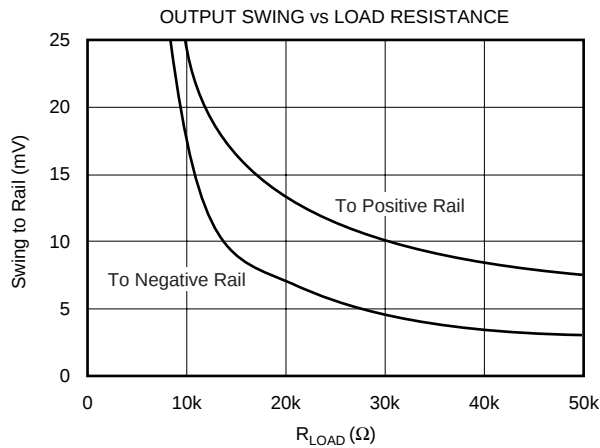
TYPICAL CHARACTERISTICS

At $T_A = +25^\circ\text{C}$, $V_S = 5\text{V}$, $V_{CM} = V_S/2$, $R_L = 10\text{k}\Omega$, and $C_L = 100\text{pF}$, unless otherwise noted.



TYPICAL CHARACTERISTICS (Cont.)

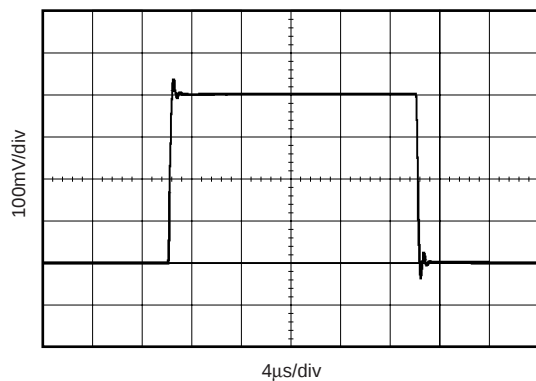
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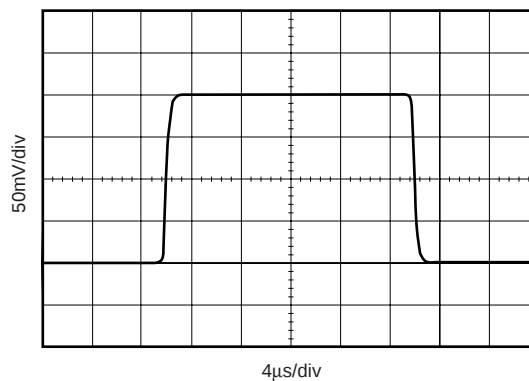
TYPICAL CHARACTERISTICS (Cont.)

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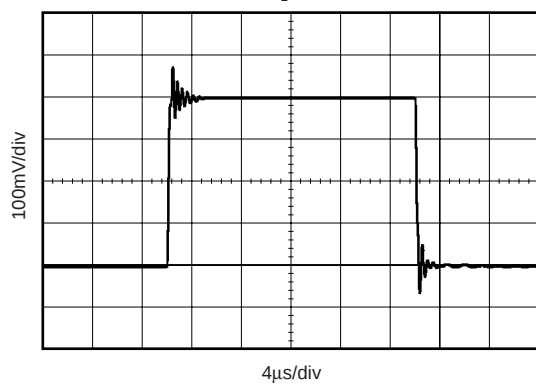
SMALL-SIGNAL STEP RESPONSE ($G = 5$)



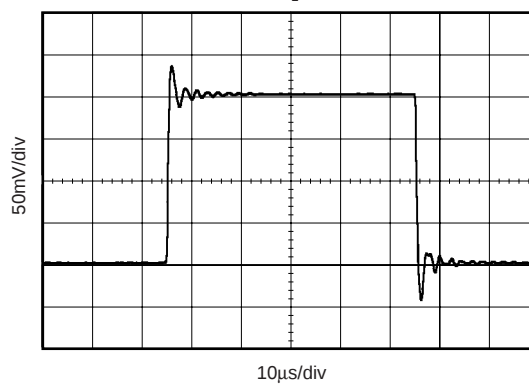
SMALL-SIGNAL STEP RESPONSE ($G = 100$)



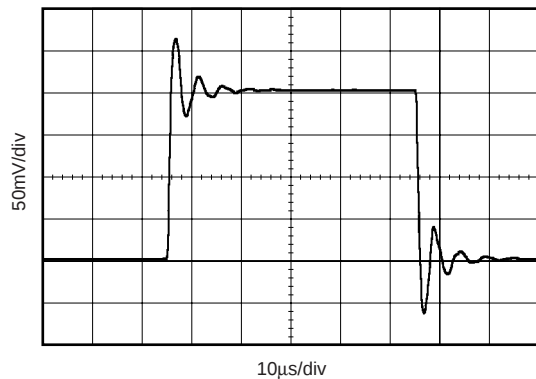
SMALL-SIGNAL STEP RESPONSE
($G = 5$, $C_L = 1000\text{pF}$)



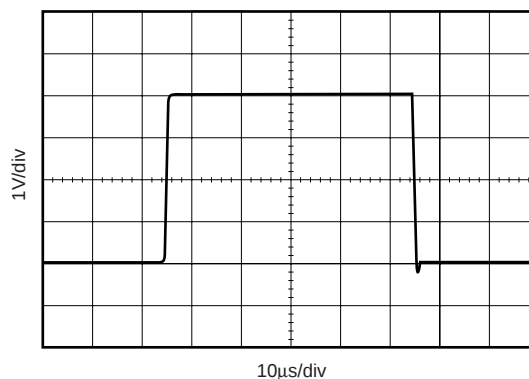
SMALL-SIGNAL STEP RESPONSE
($G = 100$, $C_L = 1000\text{pF}$)



SMALL-SIGNAL STEP RESPONSE
($G = 100$, $C_L = 4700\text{pF}$)

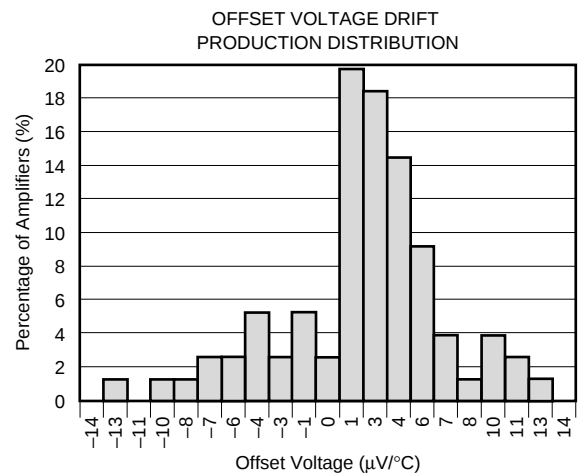
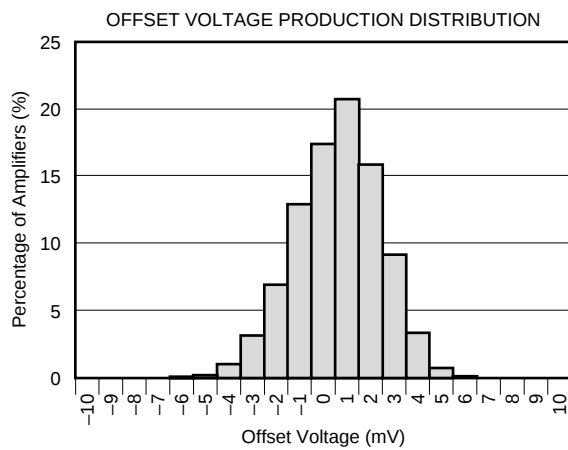
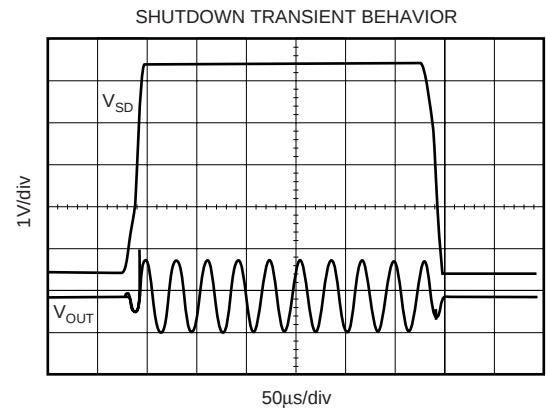
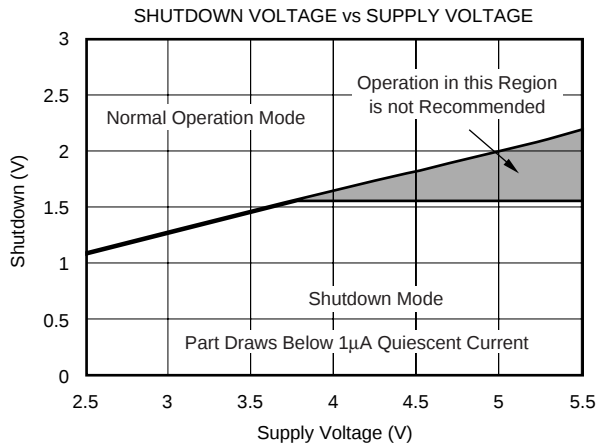
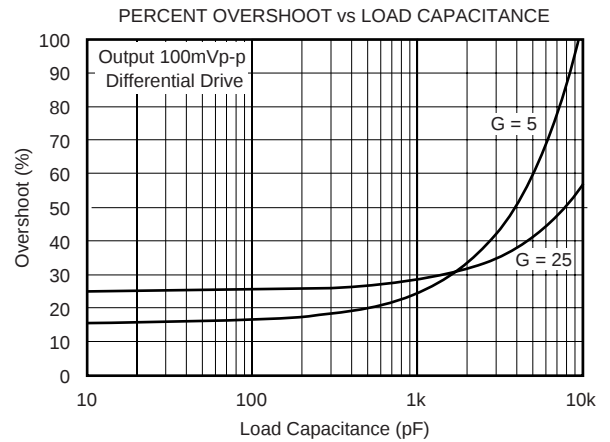
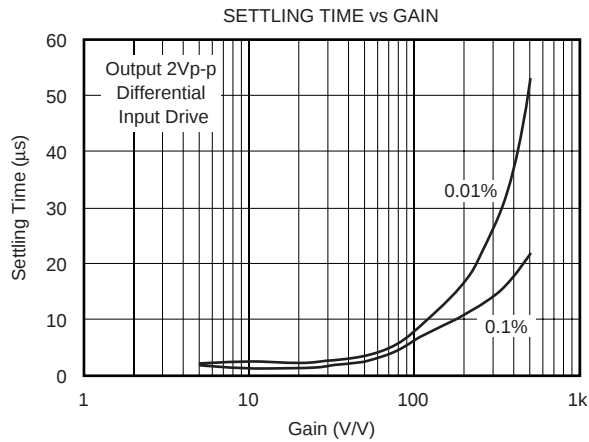


LARGE-SIGNAL STEP RESPONSE ($G = 25$)



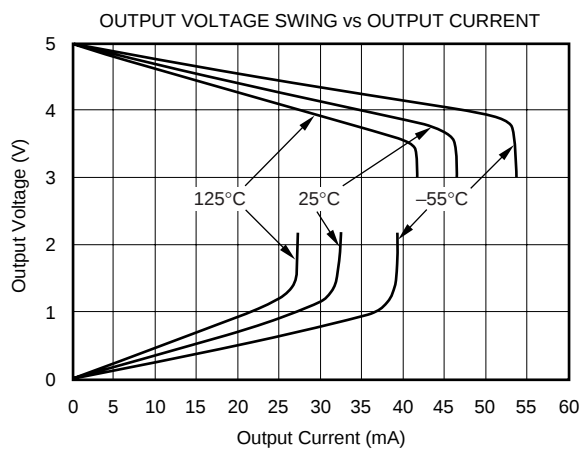
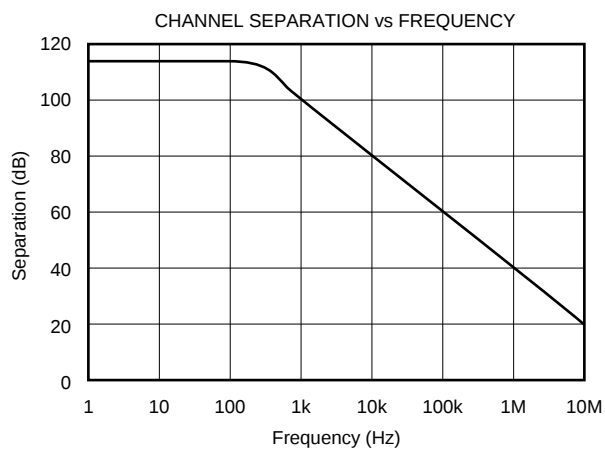
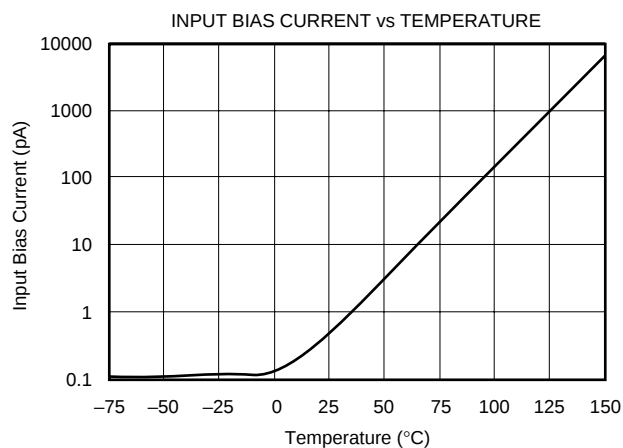
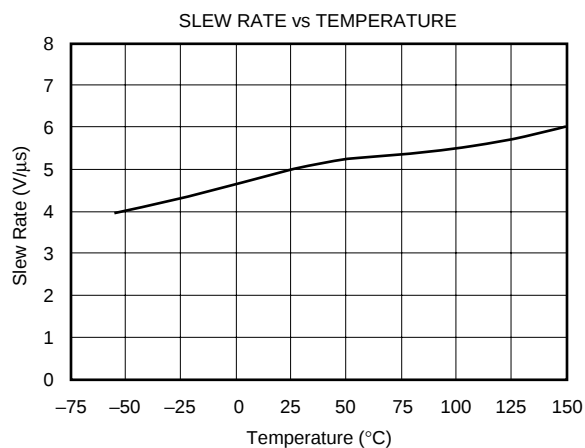
TYPICAL CHARACTERISTICS (Cont.)

At $T_A = +25^\circ\text{C}$, $V_S = 5\text{V}$, $V_{CM} = V_S/2$, $R_L = 10\text{k}\Omega$, and $C_L = 100\text{pF}$, unless otherwise noted.



TYPICAL CHARACTERISTICS (Cont.)

At $T_A = +25^\circ\text{C}$, $V_S = 5\text{V}$, $V_{CM} = V_S/2$, $R_L = 10\text{k}\Omega$, and $C_L = 100\text{pF}$, unless otherwise noted.



APPLICATIONS INFORMATION

The INA332 is a modified version of the classic *two op amp* instrumentation amplifier, with an additional gain amplifier.

Figure 1 shows the basic connections for the operation of the INA332 and INA2332. The power supply should be capacitively decoupled with 0.1µF capacitors as close to the INA332 as possible for noisy or high-impedance applications.

The output is referred to the reference terminal, which must be at least 1.2V below the positive supply rail.

OPERATING VOLTAGE

The INA332 family is fully specified over a supply range of +2.7V to +5.5V, with key parameters tested over the temperature range of –55°C to +125°C. Parameters that vary significantly with operating conditions, such as load conditions or temperature, are shown in the Typical Characteristics.

The INA332 may be operated on a single supply. Figure 2 shows a bridge amplifier circuit operated from a single +5V supply. The bridge provides a small differential voltage riding on an input common-mode voltage.

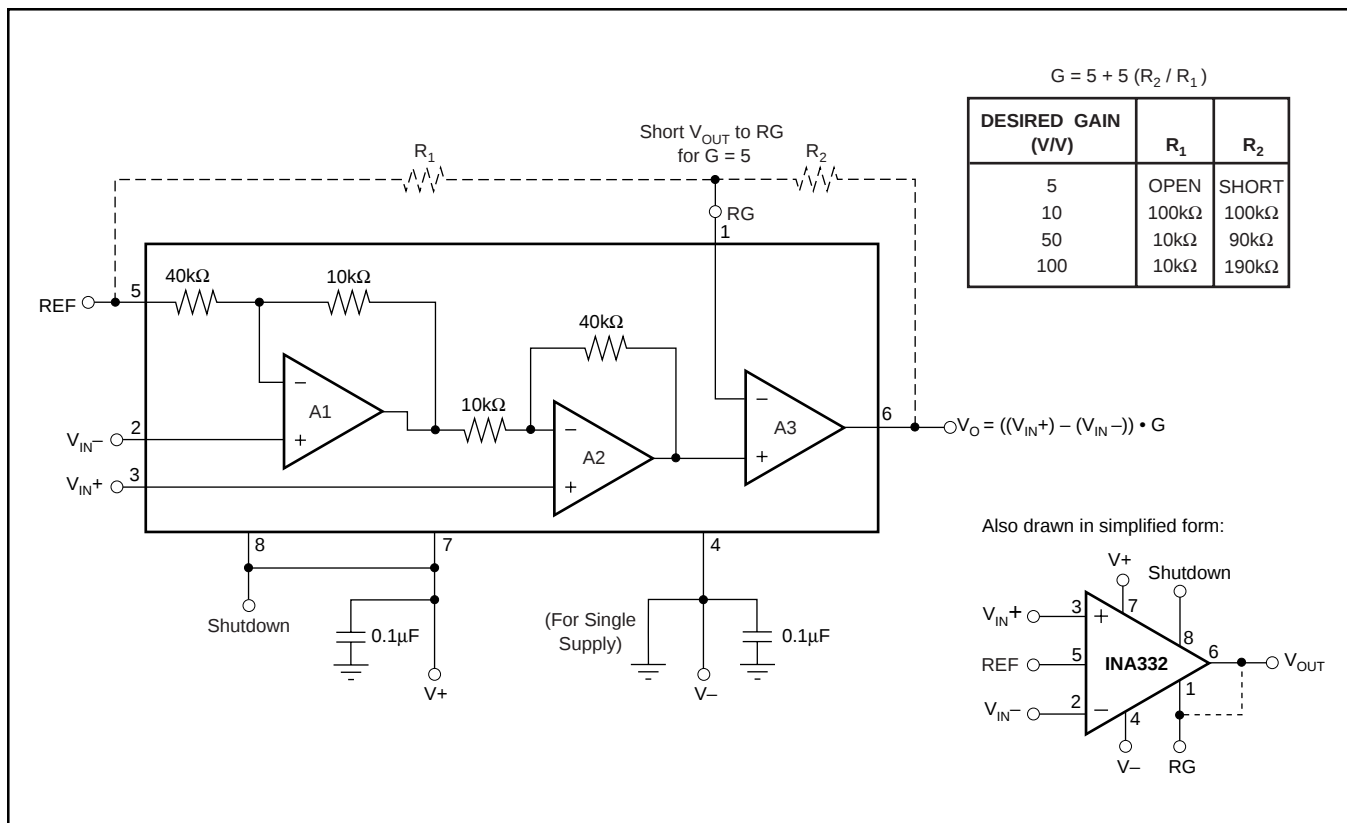


FIGURE 1. Basic Connections.

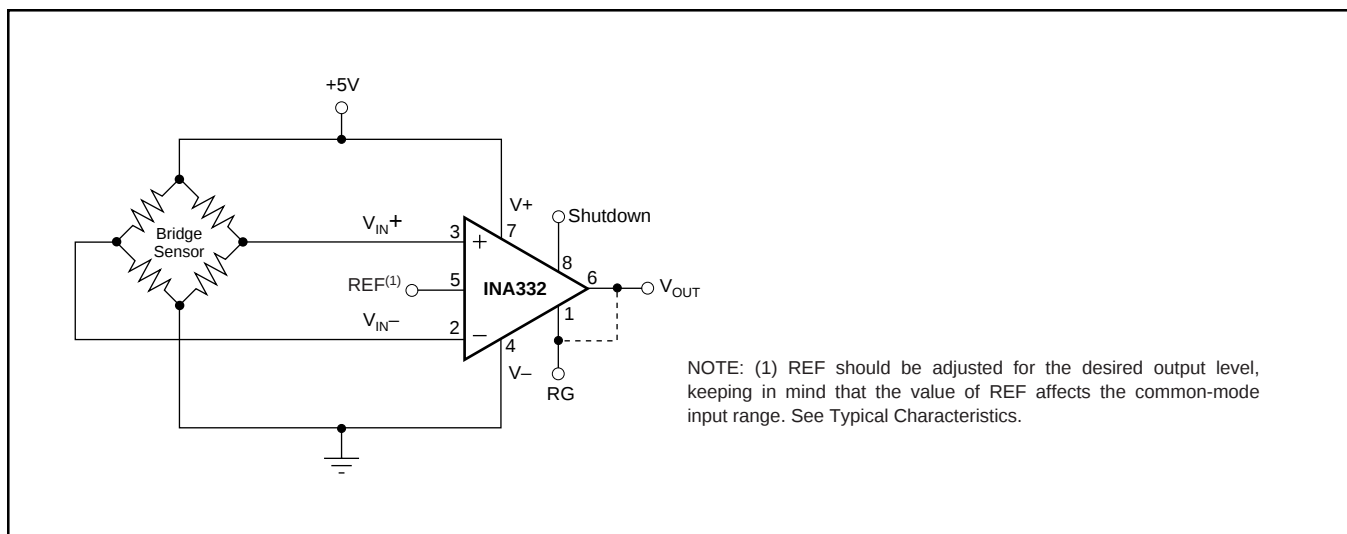


FIGURE 2. Single-Supply Bridge Amplifier.

SETTING THE GAIN

The ratio of R_2 to R_1 , or the impedance between pins 1, 5, and 6, determines the gain of the INA332. With an internally set gain of 5, the INA332 can be programmed for gains greater than 5 according to the following equation:

$$G = 5 + 5 (R_2/R_1)$$

The INA332 is designed to provide accurate gain, with gain error less than 0.4%. Setting gain with matching TC resistors will minimize gain drift. Errors from external resistors will add directly to the error, and may become dominant error sources.

COMMON-MODE INPUT RANGE

The upper limit of the common-mode input range is set by the common-mode input range of the second amplifier, A2, to 1.2V below positive supply. Under most conditions, the amplifier operates beyond this point with reduced performance. The lower limit of the input range is bounded by the output swing of amplifier A1, and is a function of the reference voltage according to the following equation:

$$V_{OA1} = 5/4 V_{CM} - 1/4 V_{REF}$$

(See typical characteristic curve, *Common-Mode Input Range vs Reference Voltage*).

REFERENCE

The reference terminal defines the zero output voltage level. In setting the reference voltage, the common-mode input of A3 should be considered according to the following equation:

$$V_{OA2} = V_{REF} + 5 (V_{IN+} - V_{IN-})$$

For ensured operation, V_{OA2} should be less than $V_{DD} - 1.2V$. The reference pin requires a low-impedance connection. As little as 160Ω in series with the reference pin will degrade the CMRR to 50dB. The reference pin may be used to compensate for the offset voltage (see the *Offset Trimming* section). The reference voltage level also influences the common-mode input range (see the *Common-Mode Input Range* section).

INPUT BIAS CURRENT RETURN

With a high input impedance of $10^{13}\Omega$, the INA332 is ideal for use with high-impedance sources. The input bias current of less than 10pA makes the INA332 nearly independent of input impedance and ideal for low-power applications.

For proper operation, a path must be provided for input bias currents for both inputs. Without input bias current paths, the inputs will *float* to a potential that exceeds common-mode range and the input amplifier will saturate. Figure 3 shows how bias current path can be provided in the cases of microphone applications, thermistor applications, ground returns, and dc-coupled resistive bridge applications.

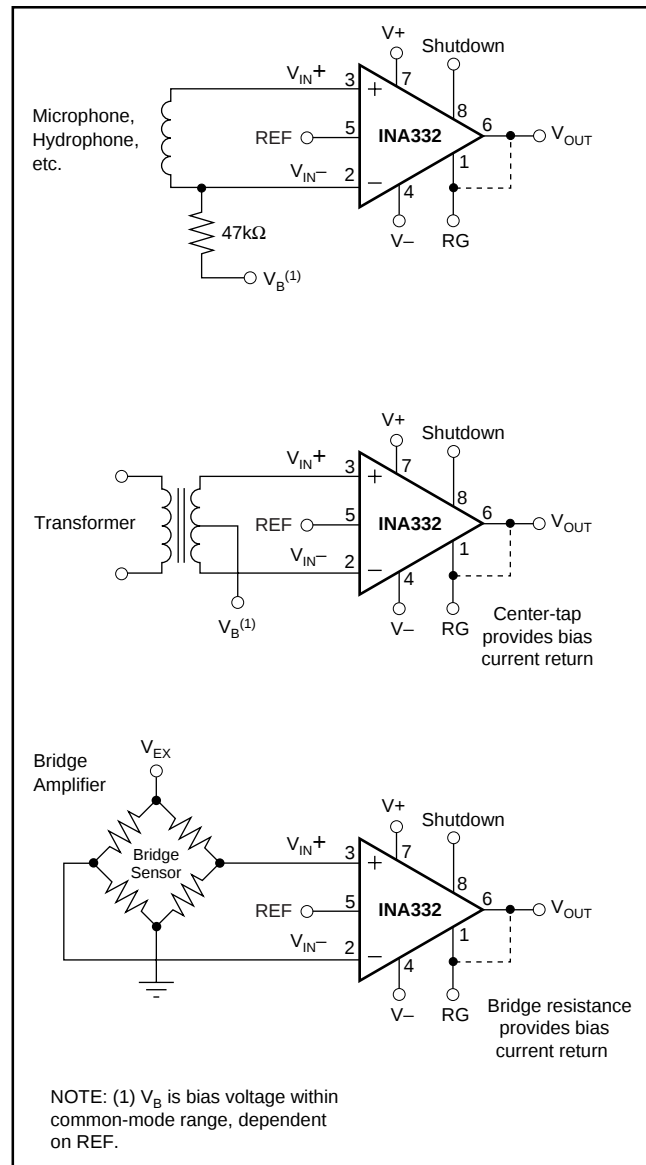


FIGURE 3. Providing an Input Common-Mode Path.

When differential source impedance is low, the bias current return path can be connected to one input. With higher source impedance, two equal resistors will provide a balanced input. The advantages are lower input offset voltage due to bias current flowing through the source impedance and better high-frequency gain.

SHUTDOWN MODE

The shutdown pin of the INA332 is nominally connected to V+. When the pin is pulled below 0.8V on a 5V supply, the INA332 goes into sleep mode within nanoseconds. For actual shutdown threshold, see typical characteristic curve, *Shutdown Voltage vs Supply Voltage*. Drawing less than 2μA of current, and returning from sleep mode in microseconds, the shutdown feature is useful for portable applications. Once in sleep mode, the amplifier has high output impedance, making the INA332 suitable for multiplexing.

RAIL-TO-RAIL OUTPUT

A class AB output stage with common-source transistors is used to achieve rail-to-rail output for gains of 10 or greater. For resistive loads greater than 10kΩ, the output voltage can swing to within 25mV of the supply rail while maintaining low gain error. For heavier loads and over temperature, see the typical characteristic curve, *Output Voltage Swing vs Output Current*. The INA332's low output impedance at high frequencies makes it suitable for directly driving Capacitive-Input A/D converters, as shown in Figure 4.

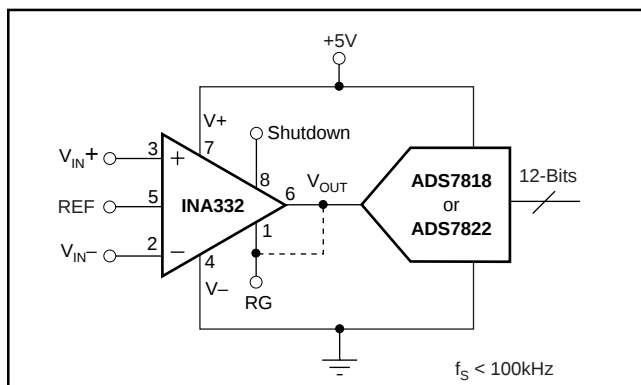


FIGURE 4. INA332 Directly Drives Capacitive-Input, High-Speed A/D Converter.

OUTPUT BUFFERING

The INA332 is optimized for a load impedance of 10kΩ or greater. For higher output current the INA332 can be buffered using the OPA340, as shown in Figure 5. The OPA340 can swing within 50mV of the supply rail, driving a 600Ω load. The OPA340 is available in the tiny MSOP-8 package.

OFFSET TRIMMING

The INA332 is laser trimmed for low offset voltage. In the event that external offset adjustment is required, the offset can be adjusted by applying a correction voltage to the reference terminal. Figure 6 shows an optional circuit for trimming offset voltage. The voltage applied to the REF terminal is added to the output signal. The gain from REF to VOUT is +1. An op amp buffer is used to provide low impedance at the REF terminal to preserve good common-mode rejection.

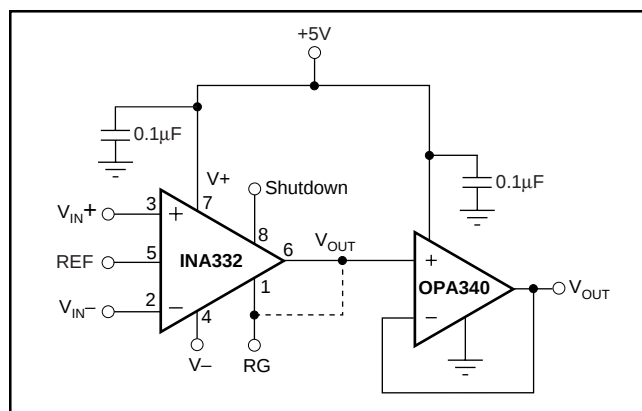


FIGURE 5. Output Buffering Circuit. Able to drive loads as low as 600Ω.

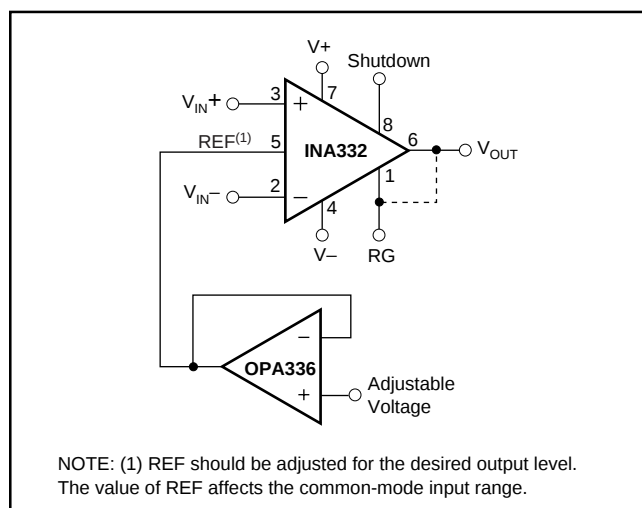


FIGURE 6. Optional Offset Trimming Voltage.

INPUT PROTECTION

Device inputs are protected by ESD diodes that will conduct if the input voltages exceed the power supplies by more than 500mV. Momentary voltages greater than 500mV beyond the power supply can be tolerated if the current through the input pins is limited to 10mA. This is easily accomplished with input resistor R_{LIM}, as shown in Figure 7. Many input signals are inherently current-limited to less than 10mA; therefore, a limiting resistor is not required.

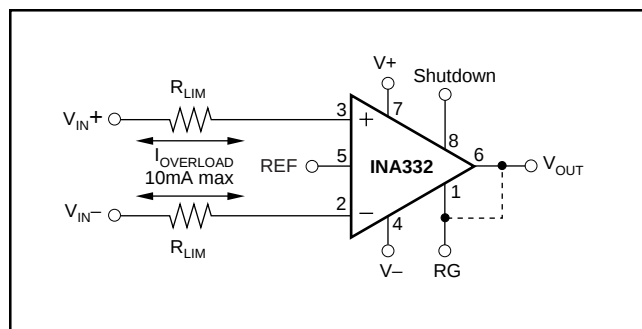


FIGURE 7. Sample Output Buffering Circuit.

OFFSET VOLTAGE ERROR CALCULATION

The offset voltage (V_{OS}) of the INA332AIDGK is specified at a maximum of $500\mu\text{V}$ with a +5V power supply and the common-mode voltage at $V_S/2$. Additional specifications for power-supply rejection and common-mode rejection are provided to allow the user to easily calculate worst-case expected offset under the conditions of a given application.

Power-Supply Rejection Ratio (PSRR) is specified in $\mu\text{V/V}$. For the INA332, worst case PSRR is $200\mu\text{V/V}$, which means for each volt of change in power supply, the offset may shift up to $200\mu\text{V}$. Common-Mode Rejection Ratio (CMRR) is specified in dB, which can be converted to $\mu\text{V/V}$ using the following equation:

$$\text{CMRR (in } \mu\text{V/V)} = 10^{[(\text{CMRR in dB})/-20]} \cdot 10^6$$

For the INA332, the worst case CMRR over the specified common-mode range is 60dB (at $G = 25$) or about $30\mu\text{V/V}$. This means that for every volt of change in common-mode, the offset will shift less than $30\mu\text{V}$.

These numbers can be used to calculate excursions from the specified offset voltage under different application conditions. For example, an application might configure the amplifier with a 3.3V supply with 1V common-mode. This configuration varies from the specified configuration, representing a 1.7V variation in power supply (5V in the offset specification versus 3.3V in the application) and a 0.65V variation in common-mode voltage from the specified $V_S/2$.

Calculation of the worst-case expected offset would be as follows:

$$\begin{aligned} \text{Adjusted } V_{OS} = & \text{Maximum specified } V_{OS} + \\ & (\text{power-supply variation}) \cdot \text{PSRR} + \\ & (\text{common-mode variation}) \cdot \text{CMRR} \end{aligned}$$

$$\begin{aligned} V_{OS} = & 0.5\text{mV} + (1.7\text{V} \cdot 200\mu\text{V}) + (0.65\text{V} \cdot 30\mu\text{V}) \\ = & \pm 0.860\text{mV} \end{aligned}$$

However, the typical value will be smaller, as seen in the Typical Characteristics.

FEEDBACK CAPACITOR IMPROVES RESPONSE

For optimum settling time and stability with high-impedance feedback networks, it may be necessary to add a feedback capacitor across the feedback resistor, R_F , as shown in Figure 8. This capacitor compensates for the zero created by the feedback network impedance and the INA332's RG-pin input capacitance (and any parasitic layout capacitance). The effect becomes more significant with higher impedance networks. Also, R_X and C_L can be added to reduce high-frequency noise.

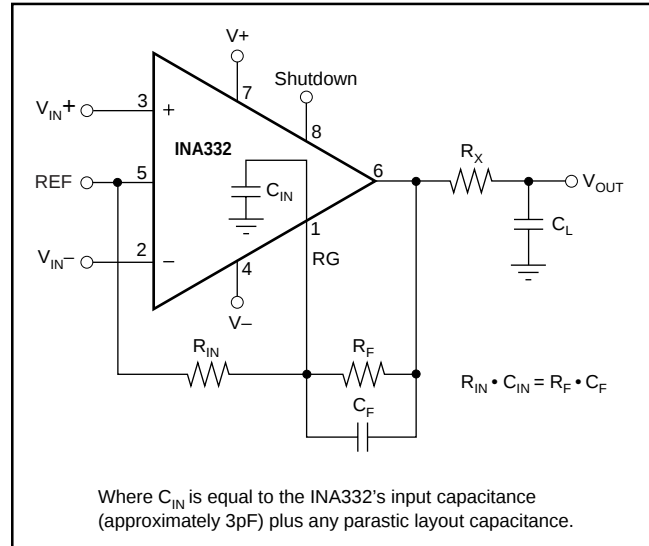


FIGURE 8. Feedback Capacitor Improves Dynamic Performance.

It is suggested that a variable capacitor be used for the feedback capacitor since input capacitance may vary between instrumentation amplifiers, and layout capacitance is difficult to determine. For the circuit shown in Figure 8, the value of the variable feedback capacitor should be chosen by the following equation:

$$R_{IN} \cdot C_{IN} = R_F \cdot C_F$$

Where C_{IN} is equal to the INA332's RG-pin input capacitance (typically 3pF) plus the layout capacitance. The capacitor can be varied until optimum performance is obtained.

APPLICATION CIRCUITS

MEDICAL ECG APPLICATIONS

Figure 9 shows the INA332 configured to serve as a low-cost ECG amplifier, suitable for moderate accuracy heart-rate applications such as fitness equipment. The input signals are obtained from the left and right arms of the patient. The common-mode voltage is set by two $2\text{M}\Omega$ resistors. This potential through a buffer provides optional right leg drive.

Filtering can be modified to suit application needs by changing the capacitor value of the output filter.

LOW-POWER, SINGLE-SUPPLY DATA ACQUISITION SYSTEMS

Refer to Figure 4 to see the INA332 configured to drive an ADS7818. Functioning at frequencies of up to 500kHz , the INA332 is ideal for low-power data acquisition.

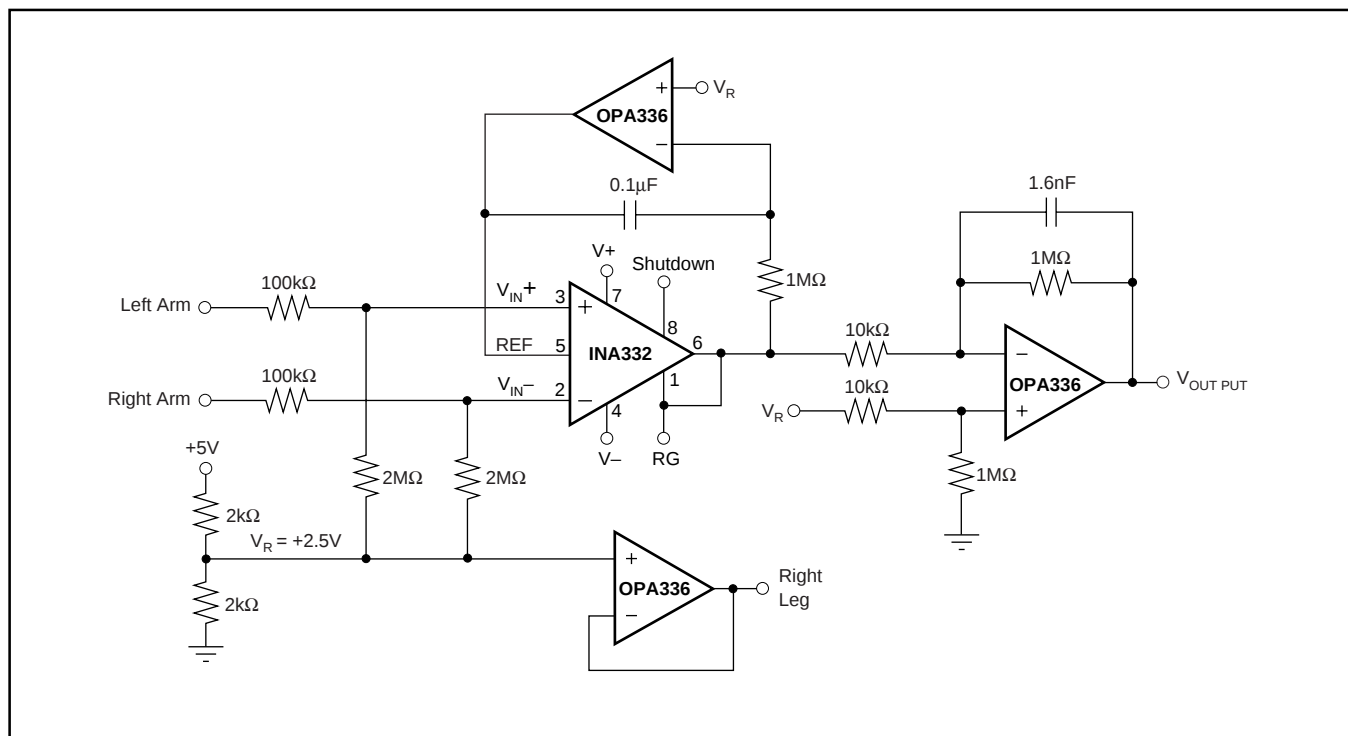


FIGURE 9. Simplified ECG Circuit for Medical Applications.

PACKAGING INFORMATION

Orderable part number	Status (1)	Material type (2)	Package Pins	Package qty Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
INA2332AIPWR	Active	Production	TSSOP (PW) 14	2500 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-55 to 125	INA 2332A
INA2332AIPWR.B	Active	Production	TSSOP (PW) 14	2500 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-55 to 125	INA 2332A
INA2332AIPWRG4	Active	Production	TSSOP (PW) 14	2500 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-55 to 125	INA 2332A
INA2332AIPWRG4.B	Active	Production	TSSOP (PW) 14	2500 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-55 to 125	INA 2332A
INA2332AIPWT	Active	Production	TSSOP (PW) 14	250 SMALL T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-55 to 125	INA 2332A
INA2332AIPWT.B	Active	Production	TSSOP (PW) 14	250 SMALL T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-55 to 125	INA 2332A
INA2332AIPWTG4	Active	Production	TSSOP (PW) 14	250 SMALL T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-55 to 125	INA 2332A
INA332AIDGKR	Active	Production	VSSOP (DGK) 8	2500 LARGE T&R	Yes	Call TI Sn Nipdauag	Level-2-260C-1 YEAR	-55 to 125	B32
INA332AIDGKR.B	Active	Production	VSSOP (DGK) 8	2500 LARGE T&R	Yes	Call TI	Level-2-260C-1 YEAR	-55 to 125	B32
INA332AIDGKRG4	Active	Production	VSSOP (DGK) 8	2500 LARGE T&R	Yes	Call TI	Level-2-260C-1 YEAR	-55 to 125	B32
INA332AIDGKT	Active	Production	VSSOP (DGK) 8	250 SMALL T&R	Yes	Call TI Sn Nipdauag	Level-2-260C-1 YEAR	-55 to 125	B32
INA332AIDGKT.B	Active	Production	VSSOP (DGK) 8	250 SMALL T&R	Yes	Call TI	Level-2-260C-1 YEAR	-55 to 125	B32
INA332AIDGKTG4	Active	Production	VSSOP (DGK) 8	250 SMALL T&R	Yes	Call TI	Level-2-260C-1 YEAR	-55 to 125	B32

⁽¹⁾ **Status:** For more details on status, see our [product life cycle](#).

⁽²⁾ **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

⁽³⁾ **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

⁽⁴⁾ **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

⁽⁵⁾ **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

⁽⁶⁾ **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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TAPE AND REEL INFORMATION



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
INA2332AIPWR	TSSOP	PW	14	2500	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
INA2332AIPWRG4	TSSOP	PW	14	2500	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
INA2332AIPWT	TSSOP	PW	14	250	180.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1

TAPE AND REEL BOX DIMENSIONS



*All dimensions are nominal

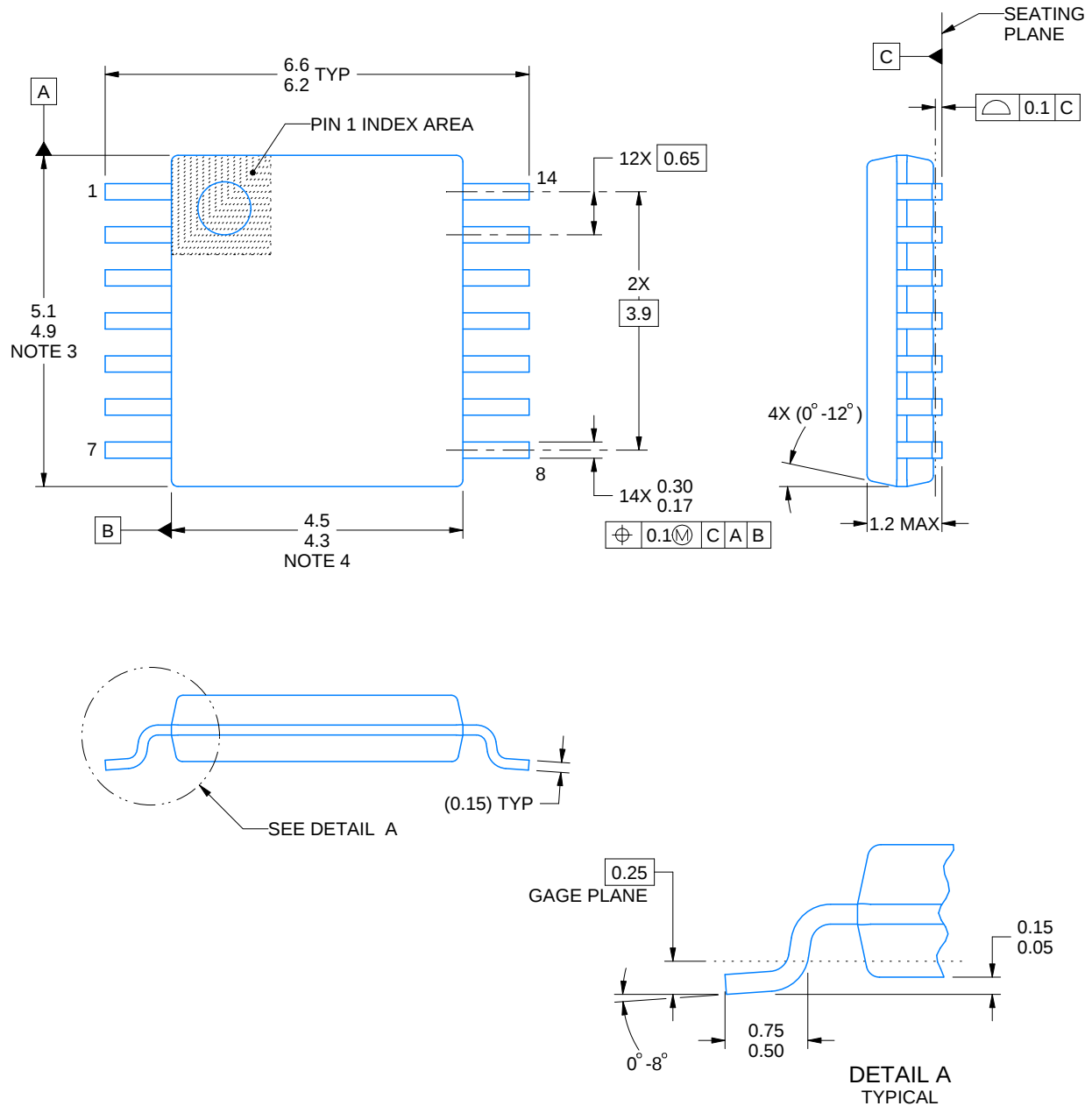
Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
INA2332AIPWR	TSSOP	PW	14	2500	353.0	353.0	32.0
INA2332AIPWRG4	TSSOP	PW	14	2500	353.0	353.0	32.0
INA2332AIPWT	TSSOP	PW	14	250	213.0	191.0	35.0

PW0014A

PACKAGE OUTLINE

TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



4220202/B 12/2023

NOTES:

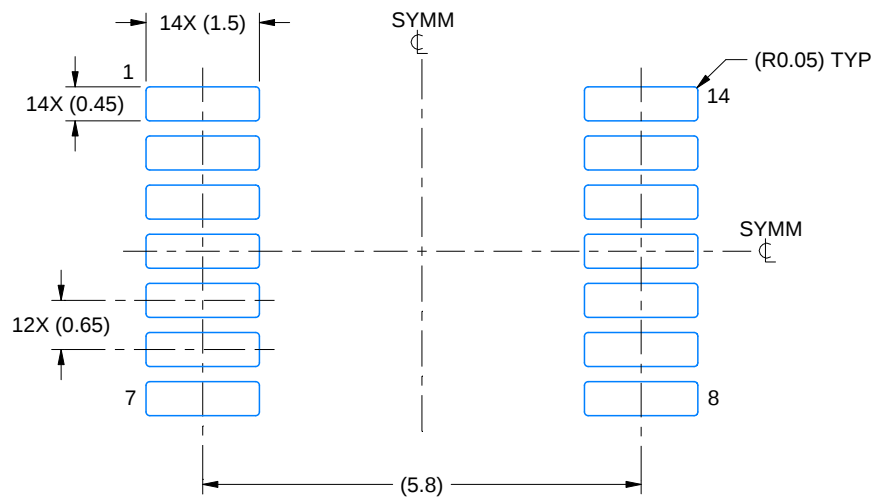
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
5. Reference JEDEC registration MO-153.

EXAMPLE BOARD LAYOUT

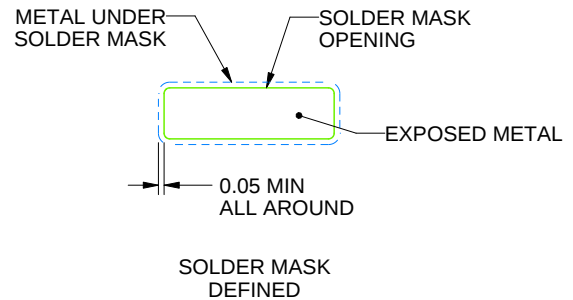
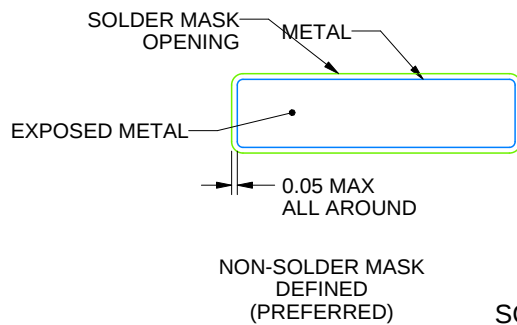
PW0014A

TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



LAND PATTERN EXAMPLE
EXPOSED METAL SHOWN
SCALE: 10X



SOLDER MASK DETAILS

4220202/B 12/2023

NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

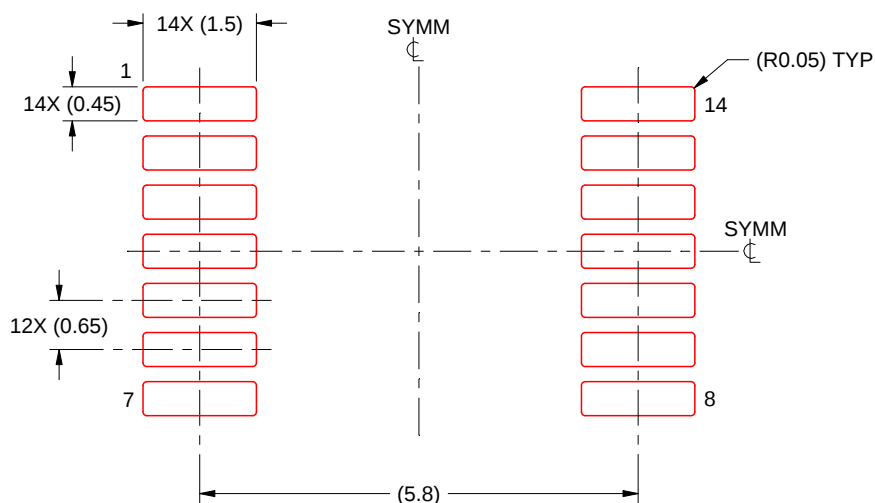
7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

EXAMPLE STENCIL DESIGN

PW0014A

TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



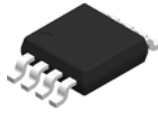
SOLDER PASTE EXAMPLE
BASED ON 0.125 mm THICK STENCIL
SCALE: 10X

4220202/B 12/2023

NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
9. Board assembly site may have different recommendations for stencil design.

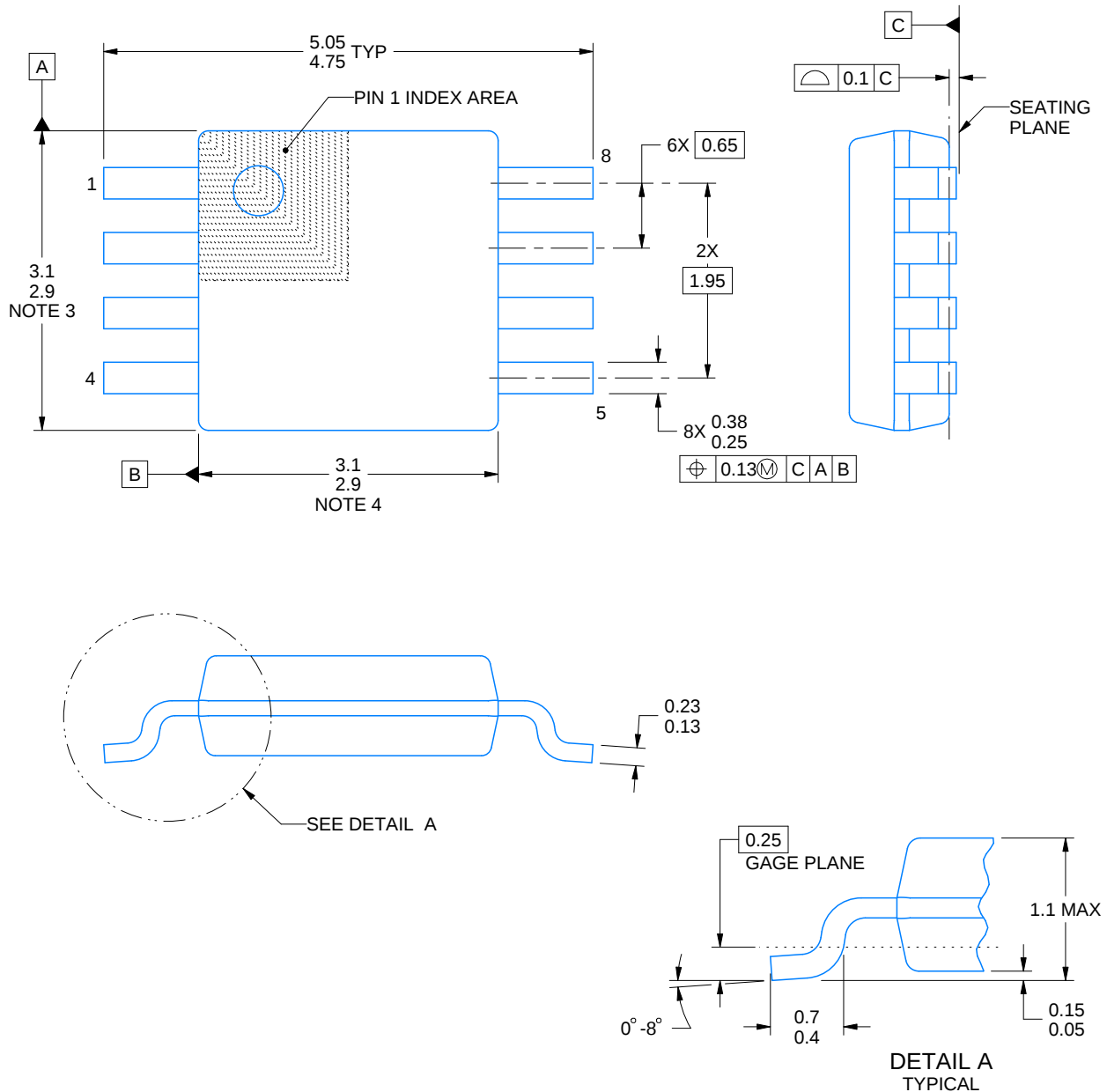
DGK0008A



PACKAGE OUTLINE

VSSOP - 1.1 mm max height

SMALL OUTLINE PACKAGE



4214862/A 04/2023

NOTES:

PowerPAD is a trademark of Texas Instruments.

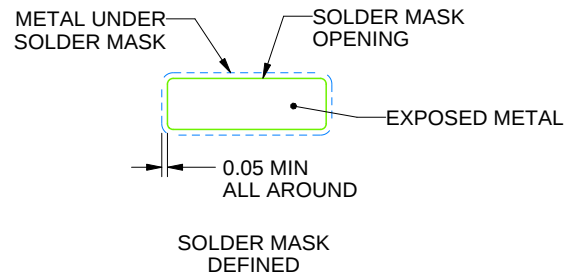
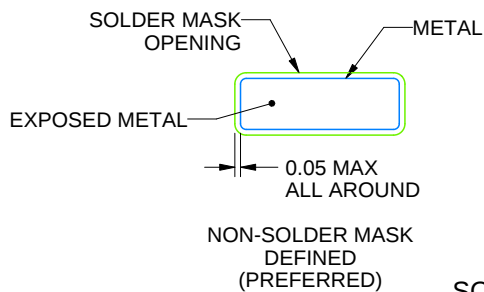
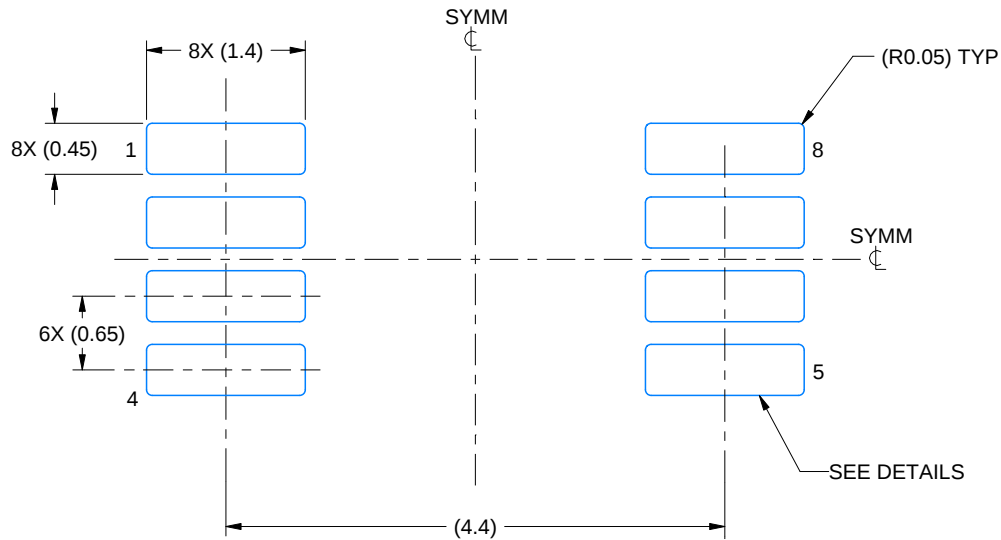
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
5. Reference JEDEC registration MO-187.

EXAMPLE BOARD LAYOUT

DGK0008A

™ VSSOP - 1.1 mm max height

SMALL OUTLINE PACKAGE



SOLDER MASK DETAILS

4214862/A 04/2023

NOTES: (continued)

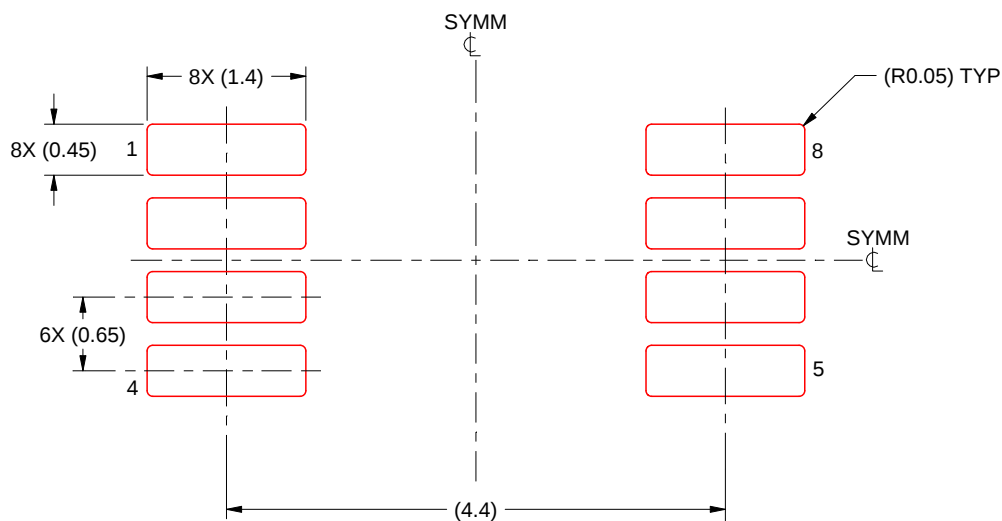
6. Publication IPC-7351 may have alternate designs.
7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
8. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.
9. Size of metal pad may vary due to creepage requirement.

EXAMPLE STENCIL DESIGN

DGK0008A

TM VSSOP - 1.1 mm max height

SMALL OUTLINE PACKAGE



SOLDER PASTE EXAMPLE
SCALE: 15X

4214862/A 04/2023

NOTES: (continued)

11. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
12. Board assembly site may have different recommendations for stencil design.

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