











DAC124S085

SNAS348G -MAY 2006-REVISED APRIL 2016

DAC124S085 12-Bit Micro Power Quad Digital-to-Analog **Converter With Rail-to-Rail Output**

Features

- **Ensured Monotonicity**
- Low Power Operation
- Rail-to-Rail Voltage Output
- Power-On Reset to 0 V
- Simultaneous Output Updating
- Wide Power Supply Range: 2.7 V to 5.5 V
- Industry's Smallest Package
- Power-Down Modes
- Resolution: 12 Bits
- INL: ±8 LSB (Maximum)
- DNL: 0.7 to -0.5 LSB (Maximum)
- Setting Time: 8.5 µs (Maximum)
- Zero Code Error: 15 mV (Maximum)
- Full-Scale Error: -0.75% FS (Maximum)
- Supply Power:
 - Normal: 1.1 mW at 3 V or 2.4 mW at 5 V
 - (Typical)
 - Power Down: 0.3 μW at 3 V or 0.8 μW at 5 V (Typical)

2 Applications

- **Battery-Powered Instruments**
- Digital Gain and Offset Adjustment
- Programmable Voltage and Current Sources
- Programmable Attenuators

3 Description

The DAC124S085 device is a full-featured, generalpurpose, quad, 12-bit, voltage-output, digital-toanalog converter (DAC) that can operate from a single 2.7-V to 5.5-V supply and consumes 1.1 mW at 3 V and 2.4 mW at 5 V. The DAC124S085 is packaged in 10-pin WSON and VSSOP packages.

The 10-pin SON package makes the DAC124S085 the smallest quad DAC in its class. The on-chip output amplifier allows rail-to-rail output swing and the three-wire serial interface operates at clock rates up to 40 MHz over the entire supply voltage range. Competitive devices are limited to 25-MHz clock rates at supply voltages in the 2.7-V to 3.6-V range. The serial interface is compatible with standard SPI, QSPI, MICROWIRE, and DSP interfaces.

The reference for the DAC124S085 serves all four channels and can vary in voltage between 1 V and V_A, providing the widest possible output dynamic range. The DAC124S085 has a 16-bit input shift register that controls the outputs to be updated, the mode of operation, the power-down condition, and the binary input data. All four outputs can be updated simultaneously or individually depending on the setting of the two mode of operation bits.

Device Information⁽¹⁾

PART NUMBER	T NUMBER PACKAGE BODY S			
DAC124S085	VSSOP (10)	3.00 mm × 3.00 mm		
	WSON (10)	3.00 mm × 3.00 mm		

(1) For all available packages, see the orderable addendum at the end of the data sheet.

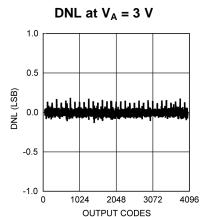




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4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

Changes from Revision F (March 2013) to Revision G

Page

Added ESD Ratings table, Feature Description section, Device Functional Modes, Application and Implementation section, Power Supply Recommendations section, Layout section, Device and Documentation Support section, and Mechanical, Packaging, and Orderable Information section

Changes from Revision E (March 2013) to Revision F

Page



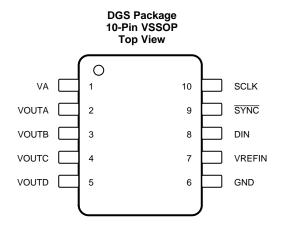
5 Description (continued)

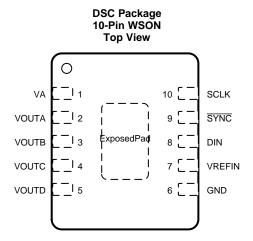
A power-on reset circuit ensures that the DAC output powers up to zero volts and remains there until there is a valid write to the device. A power-down feature reduces power consumption to less than a microWatt with three different termination options.

The low power consumption and small packages of the DAC124S085 make it an excellent choice for use in battery-operated equipment.

The DAC124S085 is one of a family of pin-compatible DACs, including the 8-bit DAC084S085 and the 10-bit DAC104S085. The DAC124S085 operates over the extended industrial temperature range of −40°C to 105°C.

6 Pin Configuration and Functions





Pin Functions

PIN TYPE ⁽¹⁾			DESCRIPTION
NO.	NAME	I TPE\'	DESCRIPTION
1	V_{A}	S	Power supply input. Must be decoupled to GND.
2	V_{OUTA}	0	Channel A analog output voltage.
3	V _{OUTB}	0	Channel B analog output voltage.
4	V _{OUTC}	0	Channel C analog output voltage.
5	V_{OUTD}	0	Channel D analog output voltage.
6	GND	G	Ground reference for all on-chip circuitry.
7	V_{REFIN}	I	Unbuffered reference voltage shared by all channels. Must be decoupled to GND.
8	D _{IN}	I	Serial data input. Data is clocked into the 16-bit shift register on the falling edges of SCLK after the fall of SYNC.
9	SYNC	1	Frame synchronization input for the data input. When this pin goes low, it enables the input shift register and data is transferred on the falling edges of SCLK. The DAC is updated on the 16th clock cycle unless \$\overline{SYNC}\$ is brought high before the 16th clock, in which case the rising edge of \$\overline{SYNC}\$ acts as an interrupt and the write sequence is ignored by the DAC.
10	SCLK	I	Serial clock input. Data is clocked into the input shift register on the falling edges of this pin.
11	PAD (WSON only)	G	Exposed die attach pad can be connected to ground or left floating. Soldering the pad to the PCB offers optimal thermal performance and enhances package self-alignment during reflow.

(1) G = Ground, I = Input, O = Output, and S = Supply



7 Specifications

7.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted) (1) (2) (3)

	MIN	MAX	UNIT
Supply voltage, V _A		6.5	V
Voltage on any input pin	-0.3	6.5	V
Input current at any pin (4)		10	mA
Package input current ⁽⁴⁾		20	mA
Power consumption at T _A = 25°C	Se	e ⁽⁵⁾	
Junction temperature, T _J		150	°C
Storage temperature, T _{stq}	-65	150	°C

- (1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
- 2) All voltages are measured with respect to GND = 0 V, unless otherwise specified.
- (3) If Military/Aerospace specified devices are required, please contact the Texas Instruments Sales Office/Distributors for availability and specifications.
- (4) When the input voltage at any pin exceeds 5.5 V or is less than GND, the current at that pin must be limited to 10 mA. The 20 mA maximum package input current rating limits the number of pins that can safely exceed the power supplies with an input current of 10 mA to two.
- (5) The absolute maximum junction temperature (T_Jmax) for this device is 150°C. The maximum allowable power dissipation is dictated by T_Jmax, the junction-to-ambient thermal resistance (θ_{JA}), and the ambient temperature (T_A), and can be calculated using the formula P_DMAX = (T_Jmax T_A) / θ_{JA}. The values for maximum power dissipation is reached only when the device is operated in a severe fault condition (that is, when input or output pins are driven beyond the operating ratings, or the power supply polarity is reversed).

7.2 ESD Ratings

	•			
			VALUE	UNIT
\/	Flootrootatio diacharga	Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 (1)	±2500	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
V(ESD)	V _(ESD) Electrostatic discharge	Machine model (MM)	±250	V

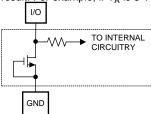
(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

7.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted) (1)

		MIN	NOM MAX	UNIT
V _A	Supply voltage	2.7	5.5	V
V _{REFIN}	Reference voltage	1	V _A	V
	Digital input voltage ⁽²⁾	0	5.5	V
	Output load	0	1500	pF
	SCLK frequency		40	MHz
T _A	Operating temperature	-40	105	°C

- All voltages are measured with respect to GND = 0 V, unless otherwise specified.
- The inputs are protected as shown below. Input voltage magnitudes up to 5.5 V, regardless of V_A, do not cause errors in the conversion result. For example, if V_A is 3 V, the digital input pins can be driven with a 5-V logic device.



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7.4 Thermal Information

		DAC124S085			
	THERMAL METRIC ⁽¹⁾	DGS (VSSOP)	DSC (WSON)	UNIT	
		10 PINS	10 PINS		
$R_{\theta JA}$	Junction-to-ambient thermal resistance	240	250	°C/W	
R _{0JC(top)}	Junction-to-case (top) thermal resistance	53.3	40.7	°C/W	
$R_{\theta JB}$	Junction-to-board thermal resistance	78.9	23.7	°C/W	
ΨЈТ	Junction-to-top characterization parameter	4.8	0.4	°C/W	
ΨЈВ	Junction-to-board characterization parameter	77.6	23.8	°C/W	
R _{0JC(bot)}	Junction-to-case (bottom) thermal resistance	_	4.7	°C/W	

For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report, SPRA953.

7.5 Electrical Characteristics

 $T_A = 25$ °C, $V_A = 2.7$ V to 5.5 V, $V_{REFIN} = V_A$, $C_L = 200$ pF to GND, $f_{SCLK} = 30$ MHz, and input code range 48 to 4047 (unless otherwise noted).

	PARAMETER	TEST CONDITIONS		MIN	TYP ⁽¹⁾	MAX	UNIT
STATIC	PERFORMANCE	,					
	Resolution	-40°C ≤ T _A ≤ 105°C		12			Bits
	Monotonicity	-40°C ≤ T _A ≤ 105°C		12			Bits
		T _A = 25°C			±2.4		
INL	Integral non-linearity	-40°C ≤ T _A ≤ 105°C				±8	LSB
		.,	T _A = 25°C		±0.2		
	5 111 11 11	$V_A = 2.7 \text{ V to } 5.5 \text{ V}$	-40°C ≤ T _A ≤ 105°C	-0.5		0.7	LSB
DNL	Differential non-linearity		T _A = 25°C		±0.15		
		$V_A = 4.5 \text{ V to } 5.5 \text{ V}^{(2)}$	-40°C ≤ T _A ≤ 105°C			±0.5	LSB
			T _A = 25°C		4		
ZE	Zero code error	$I_{OUT} = 0 \text{ mA}$	-40°C ≤ T _A ≤ 105°C			15	mV
			T _A = 25°C		-0.1%		505
FSE	Full-scale error	$I_{OUT} = 0 \text{ mA}$	-40°C ≤ T _A ≤ 105°C			-0.75%	FSR
-	•	All ones loaded	T _A = 25°C		-0.2%		FSR
GE	Gain error	to DAC register	-40°C ≤ T _A ≤ 105°C			-1%	
ZCED	Zero code error drift				-20		μV/°C
		V _A = 3 V			-0.7		ppm/°C
TC GE	Gain error tempco	V _A = 5 V			-1		ppm/°C
OUTPU	T CHARACTERISTICS					"	
	Output voltage range ⁽²⁾	-40°C ≤ T _A ≤ 105°C		0		V_{REFIN}	V
I _{OZ}	High-impedance output leakage current ⁽²⁾	-40°C ≤ T _A ≤ 105°C				±1	μΑ
		$V_A = 3 \text{ V}, I_{OUT} = 200 \mu A$			1.3		mV
700	7 and a colored	V _A = 3 V, I _{OUT} = 1 mA			6		mV
ZCO	Zero code output	V _A = 5 V, I _{OUT} = 200 μA			7		mV
		V _A = 5 V, I _{OUT} = 1 mA			10		mV
		V _A = 3 V, I _{OUT} = 200 μA			2.984		V
500	Followsky autom	V _A = 3 V, I _{OUT} = 1 mA			2.934		V
FSO	Full-scale output	V _A = 5 V, I _{OUT} = 200 μA			4.989		V
		V _A = 5 V, I _{OUT} = 1 mA			4.958		V

Typical figures are at T_J = 25°C, and represent most likely parametric norms. Test limits are ensured to AOQL (Average Outgoing Quality Level).

⁽²⁾ This parameter is ensured by design and/or characterization and is not tested in production.



Electrical Characteristics (continued)

 $T_A = 25$ °C, $V_A = 2.7$ V to 5.5 V, $V_{REFIN} = V_A$, $C_L = 200$ pF to GND, $f_{SCLK} = 30$ MHz, and input code range 48 to 4047 (unless otherwise noted).

	PARAMETER	TEST CON	NDITIONS	MIN	TYP ⁽¹⁾	MAX	UNIT	
	Output short-circuit current	$V_A = 3 \text{ V}, V_{OUT} = 0 \text{ V}, Input$	t Code = FFFh		-56		mA	
os	(source)	V _A = 5 V, V _{OUT} = 0 V, Inpu		-69		mA		
1	Output short-circuit current	V _A = 3 V, V _{OUT} = 3 V, Inpu	t Code = 000h		52		mA	
os	(sink)	V _A = 5 V, V _{OUT} = 5 V, Inpu	t Code = 000h		75		mA	
Io	Continuous output current ⁽²⁾	Available on each DAC out -40 °C $\leq T_A \leq 105$ °C	put,			11	mA	
_		R _L = ∞			1500		pF	
CL	Maximum load capacitance	$R_L = 2 k\Omega$			1500		pF	
Z _{OUT}	DC output impedance				7.5		Ω	
REFERE	NCE INPUT CHARACTERIST	ics	1					
		T _A = 25°C			0.2			
V _{REFIN} (3	Input range minimum	-40°C ≤ T _A ≤ 105°C		1			V	
KEFIN	Input range maximum	-40°C ≤ T _A ≤ 105°C				V _A	V	
	Input impedance				30	7.	kΩ	
LOGIC II	NPUT CHARACTERISTICS							
I _{IN}	Input current ⁽²⁾	-40°C ≤ T _A ≤ 105°C				±1	μA	
IIV			T _A = 25°C		0.9		<u> </u>	
		$V_A = 3 V$	-40°C ≤ T _A ≤ 105°C			0.6	V	
V_{IL}	Input low voltage (2)		T _A = 25°C		1.5			
		V _A = 5 V	-40°C ≤ T _A ≤ 105°C			0.8	V	
			T _A = 25°C		1.4			
		$V_A = 3 V$	-40°C ≤ T _A ≤ 105°C	2.1	***		V	
√ _{IH}	Input high voltage (2)		T _A = 25°C		2.1			
		$V_A = 5 V$	$-40^{\circ}\text{C} \le \text{T}_{\text{A}} \le 105^{\circ}\text{C}$	2.4	2.1		V	
C _{IN}	Input capacitance ⁽²⁾	-40°C ≤ T _A ≤ 105°C	10 0 = 1 _A = 100 0			3	pF	
	REQUIREMENTS	10 0 1 1 _A 1 100 0					P.	
	Supply voltage minimum	-40°C ≤ T _A ≤ 105°C		2.7			V	
V _A ⁽³⁾	Supply voltage maximum	$-40^{\circ}\text{C} \le T_{A} \le 105^{\circ}\text{C}$		2.1		5.5	V	
	Cuppiy Voltage maximum	f _{SCLK} = 30 MHz,	T _A = 25°C		360	0.0	•	
		output unloaded, V _A = 2.7 V to 3.6 V	-40°C ≤ T _A ≤ 105°C			485	μΑ	
		$f_{SCLK} = 30 \text{ MHz},$	T _A = 25°C		480			
ln	Normal supply current	output unloaded, V _A = 4.5 V to 5.5 V	$-40^{\circ}\text{C} \le \text{T}_{\text{A}} \le 105^{\circ}\text{C}$		400	650	μΑ	
		f _{SCLK} = 0 MHz, output unlo	aded, V _A = 2.7 V to 3.6 V		330		μA	
		f _{SCLK} = 0 MHz, output unlo			440		μA	
		All PD modes,	T _A = 25°C		0.1		•	
	Power-down supply	output unloaded, SYNC = DIN = 0 V after PD mode loaded, $V_A = 2.7 \text{ V to } 3.6 \text{ V}$	-40°C ≤ T _A ≤ 105°C			1	μΑ	
PD	current ⁽²⁾	All PD modes,	T _A = 25°C	.	0.15			
	ounding	output unloaded, SYNC = DIN = 0 V after PD mode loaded, V _A = 4.5 V to 5.5 V	-40°C ≤ T _A ≤ 105°C			1	μΑ	

Product Folder Links: DAC124S085

⁽³⁾ To ensure accuracy, it is required that V_A and V_{REFIN} be well bypassed.



Electrical Characteristics (continued)

 $T_A = 25$ °C, $V_A = 2.7$ V to 5.5 V, $V_{REFIN} = V_A$, $C_L = 200$ pF to GND, $f_{SCLK} = 30$ MHz, and input code range 48 to 4047 (unless otherwise noted).

	PARAMETER TEST CONDITIONS			MIN	TYP ⁽¹⁾	MAX	UNIT	
P_N		f _{SCLK} = 30 MHz,	T _A = 25°C		1.1			
	Normal supply power $ \begin{aligned} V_A &= 2.7 \text{ V} \\ f_{SCLK} &= 30 \text{ I} \\ \text{output unlo} \\ V_A &= 4.5 \text{ V} \end{aligned} $ $ f_{SCLK} = 0 \text{ M} $	output unloaded, $V_A = 2.7 \text{ V to } 3.6 \text{ V}$	-40°C ≤ T _A ≤ 105°C			1.7	mW	
		f _{SCLK} = 30 MHz,	T _A = 25°C		2.4			
		output unloaded, V _A = 4.5 V to 5.5 V	-40°C ≤ T _A ≤ 105°C			3.6	mW	
		f _{SCLK} = 0 MHz,	$V_A = 2.7V \text{ to } 3.6 \text{ V}$		1		mW	
		output unloaded	$V_A = 4.5 \text{ V to } 5.5 \text{ V}$		2.2		mW	
		All PD modes, output	$V_A = 2.7 \text{ V to } 3.6 \text{ V}$		0.3	3.6	μW	
P _{PD}	Power-down supply power ⁽²⁾		SYNC = DIN = 0 V	V _A = 4.5 V to 5.5 V		0.8	5.5	μW

7.6 Timing Requirements

 $T_A = 25$ °C, $V_A = 2.7$ V to 5.5 V, $V_{REFIN} = V_A$, $C_L = 200$ pF to GND, $f_{SCLK} = 30$ MHz, and input code range 48 to 4047 (unless otherwise noted).

PARAMETER		TEST CONDITIONS		MIN	TYP ⁽¹⁾	MAX	UNIT
,	0011/4 (************************************	T _A = 25°C			40		N 41 1-
f _{SCLK}	SCLK frequency	-40°C ≤ T _A ≤ 105°C				30	MHz
	(2)	400h to C00h	T _A = 25°C		6		
t _s	Output voltage settling time (2)	code change $R_L = 2 k\Omega$, $C_L = 200 pF$	–40°C ≤ T _A ≤ 105°C			8.5	μs
SR	Output slew rate				1		V/µs
	Glitch impulse	Code change from 800h	to 7FFh		12		nV-sec
	Digital feedthrough				0.5		nV-sec
	Digital crosstalk				1		nV-sec
	DAC-to-DAC crosstalk				3		nV-sec
	Multiplying bandwidth	$V_{REFIN} = 2.5 V \pm 0.1 Vpp$			160		kHz
	Total harmonic distortion		V _{REFIN} = 2.5 V ± 0.1 Vpp input frequency = 10 kHz				dB
	Males on time	V _A = V _{REF} = 3 V			6		μs
t _{WU}	Wake-up time	$V_A = V_{REF} = 5 V$			39		μs
1 /5	CCL K avala tima	T _A = 25°C			25		
1/f _{SCLK}	SCLK cycle time	-40°C ≤ T _A ≤ 105°C		33			ns
	SCLK high time	T _A = 25°C			7		20
t _{CH}	SCER High time	-40°C ≤ T _A ≤ 105°C		10			ns
	SCLK low time	T _A = 25°C			7		
t _{CL}	SCLK low time	-40°C ≤ T _A ≤ 105°C		10			ns
	SYNC set-up time	$T_A = 25^{\circ}C$			4		20
t _{SS}	prior to SCLK falling edge	-40°C ≤ T _A ≤ 105°C		10			ns
	Data set-up time	T _A = 25°C			1.5		20
t _{DS}	prior to SCLK falling edge	-40°C ≤ T _A ≤ 105°C		3.5			ns
	Data hold time	$T_A = 25^{\circ}C$			1.5		20
t _{DH}	after SCLK falling edge	-40°C ≤ T _A ≤ 105°C		3.5			ns
	SCLK fall	T _A = 25°C			0		ns
t _{CFSR}	prior to rise of SYNC	-40°C ≤ T _A ≤ 105°C		3		n	

Typical figures are at T_J = 25°C, and represent most likely parametric norms. Test limits are ensured to AOQL (Average Outgoing Quality Level).

⁽²⁾ This parameter is ensured by design and/or characterization and is not tested in production.



Timing Requirements (continued)

 $T_A = 25$ °C, $V_A = 2.7$ V to 5.5 V, $V_{REFIN} = V_A$, $C_L = 200$ pF to GND, $f_{SCLK} = 30$ MHz, and input code range 48 to 4047 (unless otherwise noted).

	PARAMETER	TEST CONDITIONS	MIN	TYP ⁽¹⁾	MAX	UNIT
OVAIO bint time		T _A = 25°C		6		
t _{SYNC} SYNC hig	SYNC high time	-40°C ≤ T _A ≤ 105°C	10			ns

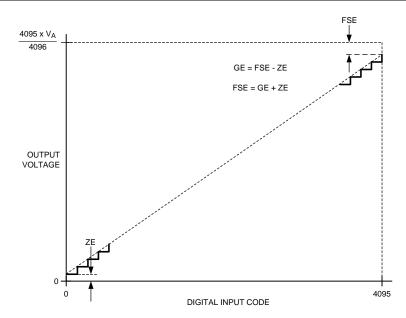


Figure 1. Input and Output Transfer Characteristic

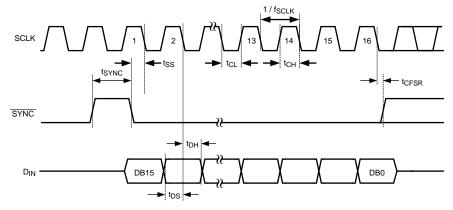
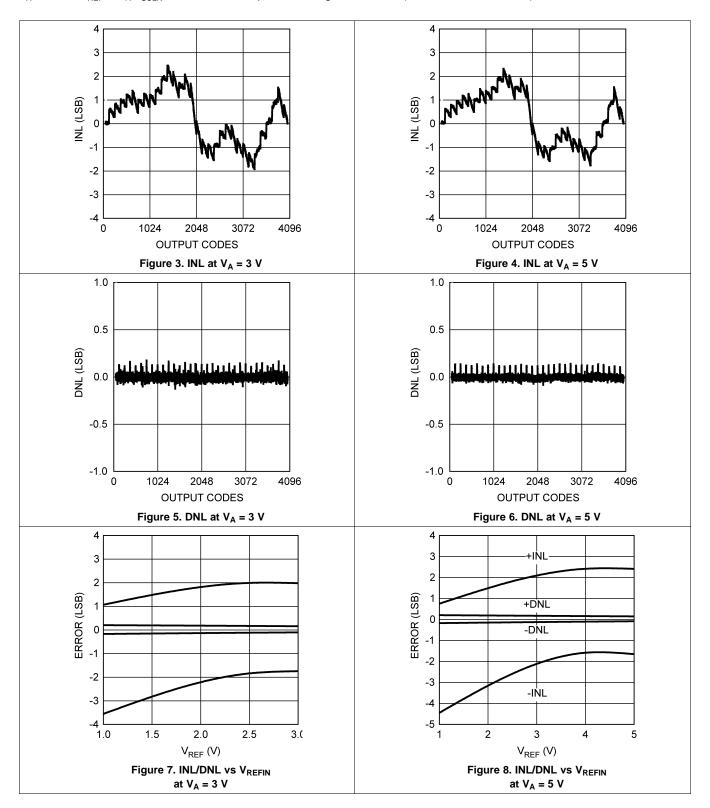


Figure 2. Serial Timing Diagram



7.7 Typical Characteristics

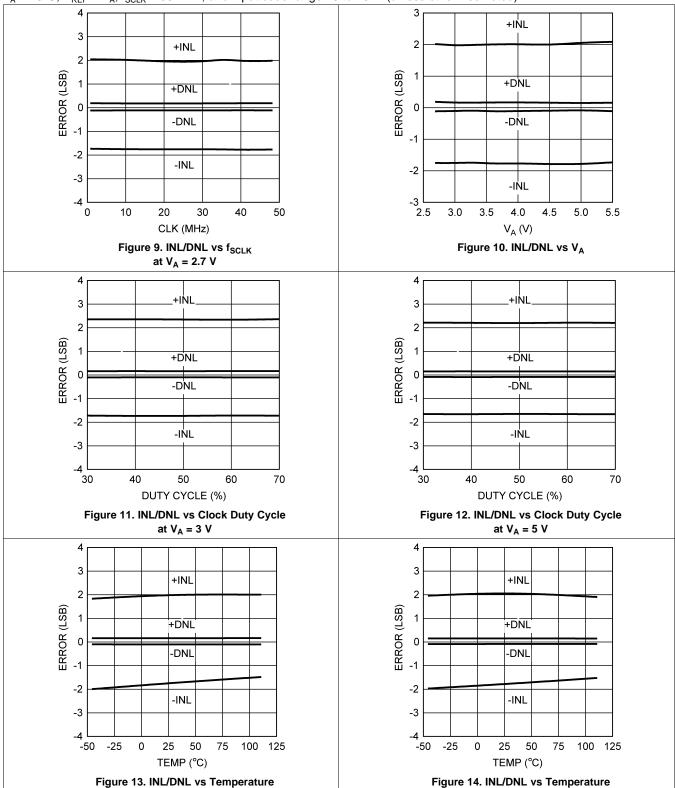
 $T_A = 25$ °C, $V_{REF} = V_A$, $f_{SCLK} = 30$ MHz, and input code range 48 to 4047 (unless otherwise noted)



TEXAS INSTRUMENTS

Typical Characteristics (continued)

 $T_A = 25$ °C, $V_{REF} = V_A$, $f_{SCLK} = 30$ MHz, and input code range 48 to 4047 (unless otherwise noted)



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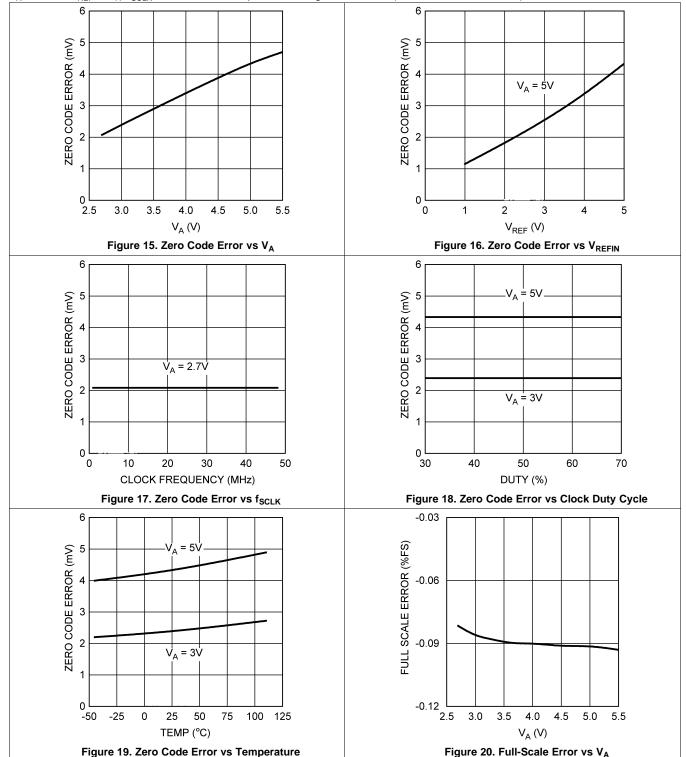
at $V_A = 3 V$

at $V_A = 5 V$



Typical Characteristics (continued)

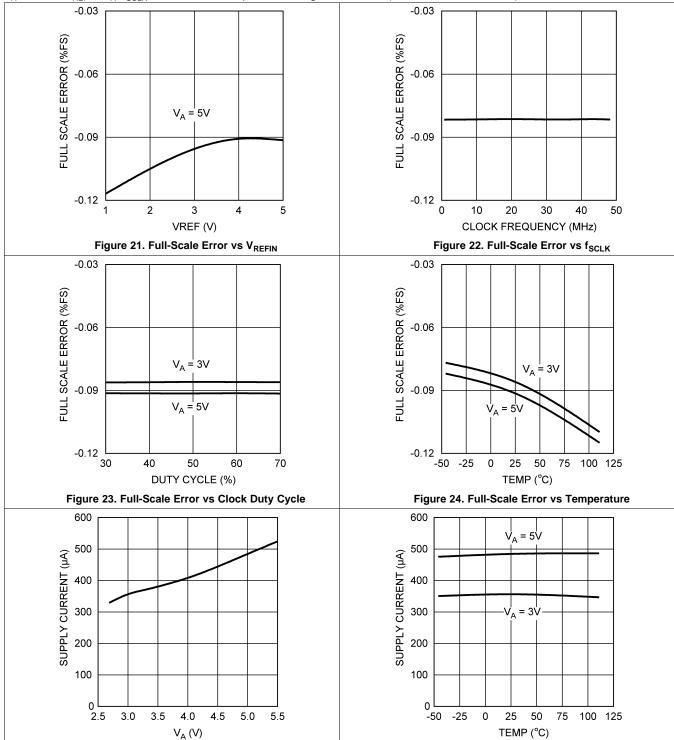
 $T_A = 25$ °C, $V_{REF} = V_A$, $f_{SCLK} = 30$ MHz, and input code range 48 to 4047 (unless otherwise noted)



TEXAS INSTRUMENTS

Typical Characteristics (continued)

 $T_A = 25$ °C, $V_{REF} = V_A$, $f_{SCLK} = 30$ MHz, and input code range 48 to 4047 (unless otherwise noted)



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Figure 25. Supply Current vs VA

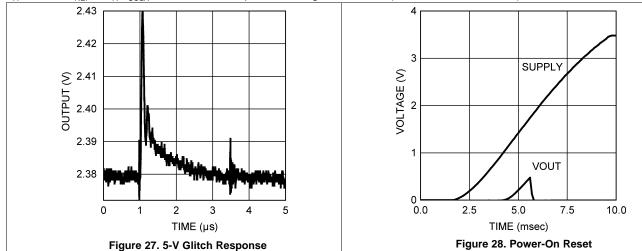
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Figure 26. Supply Current vs Temperature



Typical Characteristics (continued)

 $T_A = 25$ °C, $V_{REF} = V_A$, $f_{SCLK} = 30$ MHz, and input code range 48 to 4047 (unless otherwise noted)



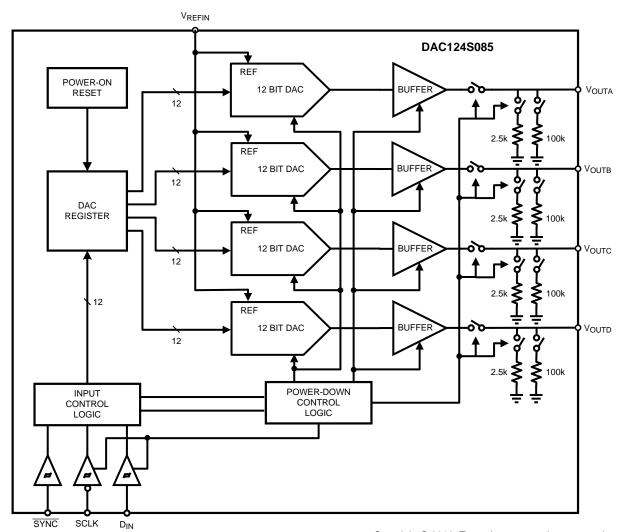


8 Detailed Description

8.1 Overview

The DAC124S085 is fabricated on a CMOS process with an architecture that consists of switches and resistor strings followed by an output buffer.

8.2 Functional Block Diagram



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(1)



8.3 Feature Description

8.3.1 DAC Section

The DAC124S085 is fabricated on a CMOS process with an architecture that consists of switches and resistor strings that are followed by an output buffer. The reference voltage is externally applied at V_{REFIN} and is shared by all four DACs.

For simplicity, a single resistor string is shown in Figure 29. This string consists of 4096 equal valued resistors with a switch at each junction of two resistors, plus a switch to ground. The code loaded into the DAC register determines which switch is closed, connecting the proper node to the amplifier. The input coding is straight binary with an ideal output voltage calculated with Equation 1.

$$V_{OUTA,B,C,D} = V_{REFIN} \times (D / 4096)$$

where

D is the decimal equivalent of the binary code that is loaded into the DAC register

D can take on any value between 0 and 4095. This configuration ensures that the DAC is monotonic.

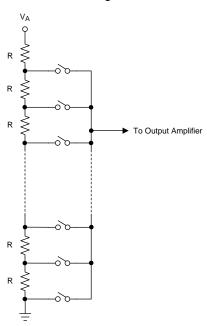


Figure 29. DAC Resistor String

8.3.2 Output Amplifiers

The output amplifiers are rail-to-rail, providing an output voltage range of 0 V to V_A when the reference is V_A . All amplifiers, even rail-to-rail types, exhibit a loss of linearity as the output approaches the supply rails (0 V and V_A , in this case). For this reason, linearity is specified over less than the full output range of the DAC. However, if the reference is less than V_A , there is only a loss in linearity in the lowest codes. The output capabilities of the amplifier are described in *Electrical Characteristics*.

The output amplifiers are capable of driving a load of 2 k Ω in parallel with 1500 pF to ground or to V_A. The zero-code and full-scale outputs for given load currents are available in *Electrical Characteristics*.

8.3.3 Reference Voltage

The DAC124S085 uses a single external reference that is shared by all four channels. The reference pin, V_{REFIN} , is not buffered and has an input impedance of 30 k Ω . TI recommends driving the V_{REFIN} by a voltage source with low-output impedance. The reference voltage range is 1 V to V_A , providing the widest possible output dynamic range.

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Feature Description (continued)

8.3.4 Power-On Reset

The power-on reset circuit controls the output voltages of the four DACs during power-up. Upon application of power, the DAC registers are filled with zeros and the output voltages are 0 V. The outputs remain at 0 V until a valid write sequence is made to the DAC.

8.4 Device Functional Modes

8.4.1 Power-Down Modes

The DAC124S085 has four power-down modes, two of which are identical. In power-down mode, the supply current drops to 20 μ A at 3 V and 30 μ A at 5 V. The DAC124S085 is set in power-down mode by setting OP1 and OP0 to 11. Because this mode powers down all four DACs, the address bits, A1 and A0, are used to select different output terminations for the DAC outputs. Setting A1 and A0 to 00 or 11 causes the outputs to be tristated (a high impedance state). While setting A1 and A0 to 01 or 10 causes the outputs to be terminated by 2.5 k Ω or 100 k Ω to ground respectively (see Table 1).

Α1 A0 OP1 OP0 **OPERATING MODE** 0 0 1 1 High-Z outputs 0 1 1 1 $2.5 \text{ k}\Omega$ to GND 1 0 1 1 100 $k\Omega$ to GND 1 1 1 1 High-Z outputs

Table 1. Power-Down Modes

The bias generator, output amplifiers, resistor strings, and other linear circuitry are all shut down in any of the power-down modes. However, the contents of the DAC registers are unaffected when in power down. Each DAC register maintains its value prior to the ADC124S085 being powered down unless it is changed during the write sequence which instructed it to recover from power down. Minimum power consumption is achieved in the power-down mode with $\overline{\text{SYNC}}$ and D_{IN} idled low and SCLK disabled. The time to exit power down (Wake-Up Time) is typically t_{WU} , which is stated in *Timing Requirements*.

8.5 Programming

8.5.1 Serial Interface

The three-wire interface is compatible with SPI, QSPI, and MICROWIRE, as well as most DSPs and operates at clock rates up to 40 MHz. See *Timing Requirements* for information on a write sequence.

A write sequence begins by bringing the $\overline{\text{SYNC}}$ line low. Once $\overline{\text{SYNC}}$ is low, the data on the D_{IN} line is clocked into the 16-bit serial input register on the falling edges of SCLK. To avoid misclocking data into the shift register, it is critical that $\overline{\text{SYNC}}$ not be brought low simultaneously with a falling edge of SCLK (see Figure 2). On the 16th falling clock edge, the last data bit is clocked in and the programmed function (a change in the DAC channel address, mode of operation, or register contents) is executed. At this point the $\overline{\text{SYNC}}$ line may be $\overline{\text{kept low}}$ or brought high. Any data and clock pulses after the 16th falling clock edge are ignored. In either case, $\overline{\text{SYNC}}$ must $\overline{\text{be brought high}}$ for the minimum specified time before the next write sequence is initiated with a falling edge of $\overline{\text{SYNC}}$.

Because the SYNC and D_{IN} buffers draw more current when they are high, they must be idled low between write sequences to minimize power consumption.

8.5.2 Input Shift Register

The input shift register, Figure 30, has sixteen bits. The first two bits are address bits. They determine whether the register data is for DAC A, DAC B, DAC C, or DAC D. The address bits are followed by two bits that determine the mode of operation (writing to a DAC register without updating the outputs of all four DACs, writing to a DAC register and updating the outputs of all four DACs, writing to the register of all four DACs and updating their outputs, or powering down all four outputs). The final twelve bits of the shift register are the data bits. The data format is straight binary (MSB first, LSB last), with all 0s corresponding to an output of 0 V and all 1s corresponding to a full-scale output of $V_{REFIN} - 1$ LSB. The contents of the serial input register are transferred to the DAC register on the sixteenth falling edge of SCLK (see Figure 2).



Programming (continued)

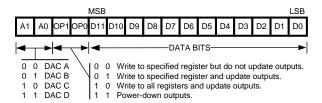


Figure 30. Input Register Contents

Normally, the SYNC line is kept low for at least 16 falling edges of SCLK and the DAC is updated on the 16th SCLK falling edge. However, if SYNC is brought high before the 16th falling edge, the data transfer to the shift register is aborted and the write sequence is invalid. Under this condition, the DAC register is not updated and there is no change in the mode of operation or in the DAC output voltages.

8.5.3 DSP or Microprocessor Interfacing

Interfacing the DAC124S085 to microprocessors and DSPs is quite simple. The following guidelines are offered to hasten the design process.

8.5.3.1 ADSP-2101 or ADSP2103 Interfacing

Figure 31 shows a serial interface between the DAC124S085 and the ADSP-2101/ADSP2103. The DSP must be set to operate in the SPORT Transmit Alternate Framing Mode. It is programmed through the SPORT control register and must be configured for Internal Clock Operation, Active-Low Framing and 16-bit Word Length. Transmission is started by writing a word to the Tx register after the SPORT mode has been enabled.



Figure 31. ADSP-2101/2103 Interface

8.5.3.2 80C51 or 80L51 Interface

A serial interface between the DAC124S085 and the 80C51/80L51 microcontroller is shown in Figure 32. The SYNC signal comes from a bit-programmable pin on the microcontroller. The example shown here uses port line P3.3. This line is taken low when data is transmitted to the DAC124S085. Because the 80C51/80L51 transmits 8-bit bytes, only eight falling clock edges occur in the transmit cycle. To load data into the DAC, the P3.3 line must be left low after the first eight bits are transmitted. A second write cycle is initiated to transmit the second byte of data, after which port line P3.3 is brought high. The 80C51/80L51 transmit routine must recognize that the 80C51/80L51 transmits data with the LSB first while the DAC124S085 requires data with the MSB first.

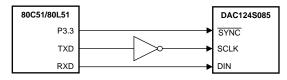


Figure 32. 80C51/80L51 Interface

8.5.3.3 68HC11 Interface

A serial interface between the DAC124S085 and the 68HC11 microcontroller is shown in Figure 33. The SYNC line of the DAC124S085 is driven from a port line (PC7 in the figure), similar to the 80C51/80L51.

Product Folder Links: DAC124S085



Programming (continued)

The 68HC11 must be configured with its CPOL bit as a zero and its CPHA bit as a one. This configuration causes data on the MOSI output to be valid on the falling edge of SCLK. PC7 is taken low to transmit data to the DAC. The 68HC11 transmits data in 8-bit bytes with eight falling clock edges. Data is transmitted with the MSB first. PC7 must remain low after the first eight bits are transferred. A second write cycle is initiated to transmit the second byte of data to the DAC, after which PC7 must be raised to end the write sequence.

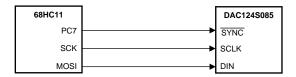


Figure 33. 68HC11 Interface

8.5.4 Microwire Interface

Figure 34 shows an interface between a Microwire compatible device and the DAC124S085. Data is clocked out on the rising edges of the SK signal. As a result, the SK of the Microwire device must be inverted before driving the SCLK of the DAC124S085.

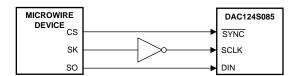


Figure 34. Microwire Interface



9 Application and Implementation

NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

9.1 Application Information

Figure 35 is an example of the DAC124S085 in a typical application. This circuit is basic and generally requires modification for specific circumstances.

9.2 Typical Application

9.2.1 Bipolar Operation

The DAC124S085 is designed for single-supply operation and thus has a unipolar output. However, a bipolar output may be obtained with the circuit in Figure 35. This circuit provides an output voltage range of ±5 V. A rail-to-rail amplifier must be used if the amplifier supplies are limited to ±5 V.

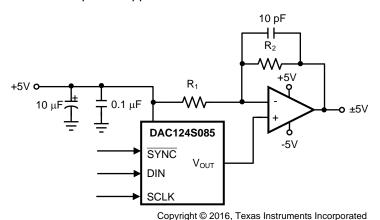


Figure 35. Bipolar Operation

9.2.1.1 Design Requirements

- The DAC124S085 uses a single supply.
- The output is required to be bipolar with a voltage range of ±5 V.
- · Dual supplies are used for the output amplifier.

9.2.1.2 Detailed Design Procedure

The output voltage of this circuit for any code is found with Equation 2.

$$V_O = (V_A \times (D / 4096) \times ((R1 + R2) / R1) - V_A \times R2 / R1$$

where

· D is the input code in decimal form

(2)

Equation 3 is calculated with $V_A = 5 \text{ V}$ and R1 = R2.

$$V_O = (10 \times D / 4096) - 5 V$$
 (3)

A list of rail-to-rail amplifiers suitable for this application are indicated in Table 2.

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Table 2. Some Rail-to-Rail Amplifiers

AMP	PKGS	V _{OS} (TYP)	I _{SUPPLY} (TYP)
LMC7111	DIP-8 SOT23-5	0.9 mV	25 μΑ
LM7301	SO-8 SOT23-5	0.03 mV	620 µA
LM8261	SOT23-5	0.7 mV	1 mA

9.2.1.3 Application Curve

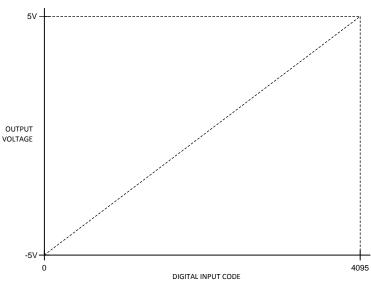


Figure 36. Bipolar Input and Output Transfer Characteristic



10 Power Supply Recommendations

10.1 Using References as Power Supplies

While the simplicity of the DAC124S085 implies ease of use, it is important to recognize that the path from the reference input (V_{REFIN}) to the VOUTs has essentially zero Power Supply Rejection Ratio (PSRR). Therefore, it is necessary to provide a noise-free supply voltage to V_{REFIN} . To use the full dynamic range of the DAC124S085, the supply pin (V_A) and V_{REFIN} can be connected together and share the same supply voltage. Because the DAC124S085 consumes very little power, a reference source may be used as the reference input or the supply voltage. The advantages of using a reference source over a voltage regulator are accuracy and stability. Some low noise regulators can also be used. Listed below are a few reference and power supply options for the DAC124S085.

10.1.1 LM4132

The LM4132, with its 0.05% accuracy over temperature, is a good choice as a reference source for the DAC124S085. The 4.096-V version is useful if a 0-V to 4.095-V output range is desirable or acceptable. Bypassing the LM4132 VIN pin with a 0.1-µF capacitor and the VOUT pin with a 2.2-µF capacitor improves stability and reduce output noise. The LM4132 comes in a space-saving 5-pin SOT23.

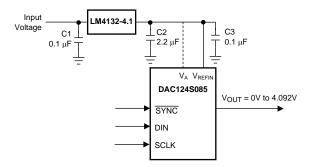


Figure 37. LM4132 Power Supply

10.1.2 LM4050

Available with accuracy of 0.44%, the LM4050 shunt reference is also a good choice as a reference for the DAC124S085. It is available in 4.096-V and 5-V versions and comes in a space-saving 3-pin SOT23.

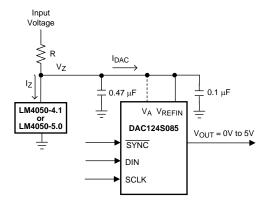


Figure 38. LM4050 Power Supply

The minimum resistor value in the circuit of Figure 38 must be chosen such that the maximum current through the LM4050 does not exceed its 15-mA rating. The conditions for maximum current include the input voltage at its maximum, the LM4050 voltage at its minimum, and the DAC124S085 drawing zero current. The maximum resistor value must allow the LM4050 to draw more than its minimum current for regulation plus the maximum DAC124S085 current in full operation. The conditions for minimum current include the input voltage at its minimum, the LM4050 voltage at its maximum, the resistor value at its maximum due to tolerance, and the DAC124S085 draws its maximum current. These conditions can be summarized with Equation 4 and Equation 5.



Using References as Power Supplies (continued)

$$R(min) = (V_{IN}(max) - V_{Z}(min)) / I_{Z}(max)$$
(4)

and

$$R(max) = (V_{IN}(min) - V_{Z}(max)) / ((I_{DAC}(max) + I_{Z}(min))$$

where

- V_z (min) and V_z (max) are the nominal LM4050 output voltages \pm the LM4050 output tolerance over temperature
- I_Z(max) is the maximum allowable current through the LM4050
- I_z(min) is the minimum current required by the LM4050 for proper regulation
- I_{DAC}(max) is the maximum DAC124S085 supply current

(5)

10.1.3 LP3985

The LP3985 is a low-noise, ultra-low dropout voltage regulator with a 3% accuracy over temperature. It is a good choice for applications that do not require a precision reference for the DAC124S085. It comes in 3.0-V. 3.3-V. and 5-V versions, among others, and sports a low 30-µV noise specification at low frequencies. Because low frequency noise is relatively difficult to filter, this specification could be important for some applications. The LP3985 comes in a space-saving 5-pin SOT-23 and 5-bump DSBGA packages.

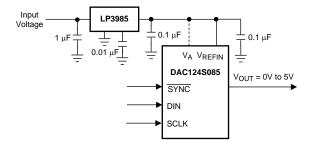


Figure 39. LP3985 Regulator

An input capacitance of 1 µF without any ESR requirement is required at the LP3985 input, while a 1-µF ceramic capacitor with an ESR requirement of 5 m Ω to 500 m Ω is required at the output. Careful interpretation and understanding of the capacitor specification is required to ensure correct device operation.

10.1.4 LP2980

The LP2980 is an ultra-low dropout regulator with a 0.5% or 1.0% accuracy over temperature, depending upon grade. It is available in 3.0-V, 3.3-V, and 5-V versions, among others.

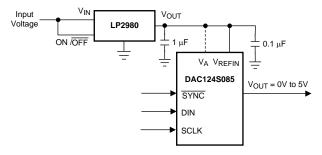


Figure 40. LP2980 Regulator

Product Folder Links: DAC124S085



Using References as Power Supplies (continued)

Like any low dropout regulator, the LP2980 requires an output capacitor for loop stability. This output capacitor must be at least 1 μ F over temperature, but values of 2.2 μ F or more provides even better performance. The ESR of this capacitor must be within the range specified in the LP2980 data sheet. Surface-mount solid tantalum capacitors offer a good combination of small size and ESR. Ceramic capacitors are attractive due to their small size but generally have ESR values that are too low for use with the LP2980. Aluminum electrolytic capacitors are typically not a good choice due to their large size and have ESR values that may be too high at low temperatures.

11 Layout

11.1 Layout Guidelines

For best accuracy and minimum noise, the printed-circuit board containing the DAC124S085 must have separate analog and digital areas. The areas are defined by the locations of the analog and digital power planes. Both of these planes must be placed in the same board layer. There must be a single ground plane. A single ground plane is preferred if digital return current does not flow through the analog ground area. Frequently a single ground plane design uses a *fencing* technique to prevent the mixing of analog and digital ground current. Separate ground planes must only be used when the fencing technique is inadequate. The separate ground planes must be connected in one place, preferably near the DAC124S085. Take special care to ensure that digital signals with fast edge rates do not pass over split ground planes. They must always have a continuous return path below their traces.

The DAC124S085 power supply must be bypassed with a $10-\mu F$ and a $0.1-\mu F$ capacitor as close as possible to the device with the $0.1~\mu F$ right at the device supply pin. The $10-\mu F$ capacitor must be a tantalum type and the $0.1-\mu F$ capacitor must be a low ESL, low ESR type. The power supply for the DAC124S085 must only be used for analog circuits.

Avoid crossover of analog and digital signals and keep the clock and data lines on the component side of the board. The clock and data lines must have controlled impedances.

11.2 Layout Example

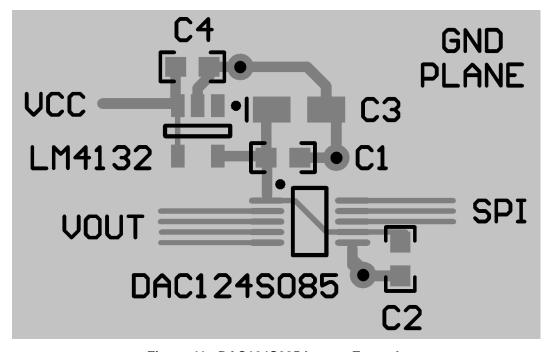


Figure 41. DAC124S085 Layout Example



12 Device and Documentation Support

12.1 Device Support

12.1.1 Device Nomenclature

DIFFERENTIAL NON-LINEARITY (DNL) is the measure of the maximum deviation from the ideal step size of 1 LSB, which is $V_{REF} / 4096 = V_A / 4096$.

DAC-to-DAC CROSSTALK is the glitch impulse transferred to a DAC output in response to a full-scale change in the output of another DAC.

DIGITAL CROSSTALK is the glitch impulse transferred to a DAC output at mid-scale in response to a full-scale change in the input register of another DAC.

DIGITAL FEEDTHROUGH is a measure of the energy injected into the analog output of the DAC from the digital inputs when the DAC outputs are not updated. It is measured with a full-scale code change on the data bus.

FULL-SCALE ERROR is the difference between the actual output voltage with a full scale code (FFFh) loaded into the DAC and the value of $V_A \times 4095 / 4096$.

GAIN ERROR is the deviation from the ideal slope of the transfer function. It can be calculated from Zero and Full-Scale Errors as GE = FSE - ZE, where GE is Gain error, FSE is Full-Scale Error and ZE is Zero Error.

GLITCH IMPULSE is the energy injected into the analog output when the input code to the DAC register changes. It is specified as the area of the glitch in nanovolt-seconds.

INTEGRAL NON-LINEARITY (INL) is a measure of the deviation of each individual code from a straight line through the input to output transfer function. The deviation of any given code from this straight line is measured from the center of that code value. The end point method is used. INL for this product is specified over a limited range, per *Electrical Characteristics*.

LEAST SIGNIFICANT BIT (LSB) is the bit that has the smallest value or weight of all bits in a word. This value is $LSB = V_{RFF} / 2^n$

where

- V_{REF} is the supply voltage for this product
- "n" is the DAC resolution in bits, which is 12 for the DAC124S085

(6)

MAXIMUM LOAD CAPACITANCE is the maximum capacitance that can be driven by the DAC with output stability maintained.

MONOTONICITY is the condition of being monotonic, where the DAC has an output that never decreases when the input code increases.

MOST SIGNIFICANT BIT (MSB) is the bit that has the largest value or weight of all bits in a word. Its value is 1/2 of V_A .

MULTIPLYING BANDWIDTH is the frequency at which the output amplitude falls 3 dB below the input sine wave on V_{REFIN} with a full-scale code loaded into the DAC.

POWER EFFICIENCY is the ratio of the output current to the total supply current. The output current comes from the power supply. The difference between the supply and output currents is the power consumed by the device without a load.

SETTLING TIME is the time for the output to settle to within 1/2 LSB of the final value after the input code is updated.

TOTAL HARMONIC DISTORTION (THD) is the measure of the harmonics present at the output of the DACs with an ideal sine wave applied to V_{REFIN} . THD is measured in dB.

WAKE-UP TIME is the time for the output to exit power-down mode. This is the time from the falling edge of the 16th SCLK pulse to when the output voltage deviates from the power-down voltage of 0 V.

ZERO CODE ERROR is the output error, or voltage, present at the DAC output after a code of 000h has been entered.

Product Folder Links: DAC124S085



12.2 Community Resources

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

TI E2E™ Online Community TI's Engineer-to-Engineer (E2E) Community. Created to foster collaboration among engineers. At e2e.ti.com, you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

Design Support *TI's Design Support* Quickly find helpful E2E forums along with design support tools and contact information for technical support.

12.3 Trademarks

E2E is a trademark of Texas Instruments.
All other trademarks are the property of their respective owners.

12.4 Electrostatic Discharge Caution



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

12.5 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

13 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

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PACKAGING INFORMATION

Orderable part number	Status	Material type	Package Pins	Package qty Carrier	RoHS	Lead finish/	MSL rating/	Op temp (°C)	Part marking
	(1)	(2)			(3)	Ball material	Peak reflow		(6)
						(4)	(5)		
DAC124S085CIMM/NO.A	Active	Production	VSSOP (DGS) 10	1000 SMALL T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 105	X66C
DAC124S085CIMM/NO.B	Active	Production	VSSOP (DGS) 10	1000 SMALL T&R	-	Call TI	Call TI	-40 to 105	
DAC124S085CIMM/NOPB	Active	Production	VSSOP (DGS) 10	1000 SMALL T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 105	X66C
DAC124S085CIMMX/NO.A	Active	Production	VSSOP (DGS) 10	3500 LARGE T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 105	X66C
DAC124S085CIMMX/NO.B	Active	Production	VSSOP (DGS) 10	3500 LARGE T&R	-	Call TI	Call TI	-40 to 105	
DAC124S085CIMMX/NOPB	Active	Production	VSSOP (DGS) 10	3500 LARGE T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 105	X66C
DAC124S085CISD/NO.A	Active	Production	WSON (DSC) 10	1000 SMALL T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 105	X67C
DAC124S085CISD/NO.B	Active	Production	WSON (DSC) 10	1000 SMALL T&R	-	Call TI	Call TI	-40 to 105	
DAC124S085CISD/NOPB	Active	Production	WSON (DSC) 10	1000 SMALL T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 105	X67C

⁽¹⁾ Status: For more details on status, see our product life cycle.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

Important Information and Disclaimer: The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative

⁽²⁾ Material type: When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

⁽³⁾ RoHS values: Yes, No. RoHS Exempt. See the TI RoHS Statement for additional information and value definition.

⁽⁴⁾ Lead finish/Ball material: Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

⁽⁵⁾ MSL rating/Peak reflow: The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

⁽⁶⁾ Part marking: There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.



PACKAGE OPTION ADDENDUM

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and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

PACKAGE MATERIALS INFORMATION

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TAPE AND REEL INFORMATION





	Dimension designed to accommodate the component width
В0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
DAC124S085CIMM/NOPB	VSSOP	DGS	10	1000	177.8	12.4	5.3	3.4	1.4	8.0	12.0	Q1
DAC124S085CIMMX/ NOPB	VSSOP	DGS	10	3500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
DAC124S085CISD/NOPB	WSON	DSC	10	1000	177.8	12.4	3.3	3.3	1.0	8.0	12.0	Q1

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*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
DAC124S085CIMM/NOPB	VSSOP	DGS	10	1000	210.0	185.0	35.0
DAC124S085CIMMX/ NOPB	VSSOP	DGS	10	3500	367.0	367.0	35.0
DAC124S085CISD/NOPB	WSON	DSC	10	1000	210.0	185.0	35.0



SMALL OUTLINE PACKAGE



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

 2. This drawing is subject to change without notice.

 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
- 5. Reference JEDEC registration MO-187, variation BA.



SMALL OUTLINE PACKAGE



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



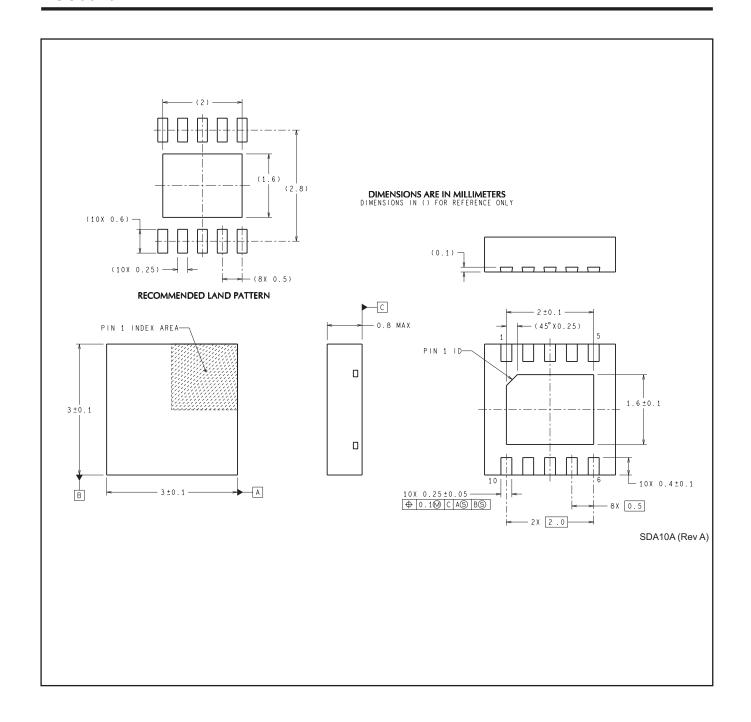
SMALL OUTLINE PACKAGE



NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.





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